Teca-Print
Pads

Pad catalogue

Teca-Print

TABLE OF CONTENTS

I. General information

Pad types

Teca-Print offers various types of printing pads. These pads can be purchased in varying degrees of hardness, on delivery their hardness tolerance is +\-2 Shore-00*.

I. Standard pads for a very good, fine print transfer
II. STARX pads high performance pads: antistatic, resistant, does not swell
III. Rotary printing pads for rotary pad printing (see p. 49)

Shore*	description		remarks
64	standard pad **B**lue	STARX	Very hard, e.g. for textured surfaces
54	standard pad **R**ed	STARX	Normal - most used pad, very versatile
44	standard pad **G**reen	STARX	Soft - especially good for brighter print parts curved components
39	standard pad **W**hite	STARX	Very soft - for delicate and breakable components

*Shore = unit for hardness measurement
00 = hardness measuring scale

The pad hardness must be stated on ordering the pad:
- e.g. standard pads: T120 **R** T = pad 120 = pad number **R** = pad hardness
- e.g. StarX pads: T0142**-64** T = pad 0142 = pad number **-64** = pad hardness
With the STARX-pads, the pad hardness is indicated by the two numbers following the hyphen.

Remarks

This catalogue illustrates the most popular pads sold, they are generally available ex-stock. Over 1000 more standard and special shaped pads (see p. 49) are available on request.

Backing plates

The pads in the catalogue marked with thread sizes are delivered with an aluminium backing plate, those without have a wooden plate. Our pad plates come pre-drilled (wooden) and pre-tapped (aluminium) for easy mounting onto our pad holders (see p. 52-55).

Hollow Pads: To allow the air to escape from a hollow pad, there must be a distance between the pad holder and the backing plate, e.g. by use of a spacer

Pad handling

With a **new standard pad**, the print surface must first be activated. When doing so, care must be taken. Use a soft paper towel soaked in solvent and wipe the print surface with this. When the surface turns matt and the solvent has evaporated the pad can be used to print.
The **high performance STARX pads** require only a few seconds to be activated by briefly cleaning the surface of the pad with thinner.

The use of scotch/brown tape is recommended when **cleaning** pads.
Pads should be **stored** shaded from direct sunlight and not in contact with any other objects.

Beware:
- Never rub pads dry (creates the “rubber effect”)
- Don’t rub off excess ink or dirt particles or you will damage the print surface
- If ink pick-up is poor, a light wash with solvent over the pad should be used

****

Golden rules for pad selection: *

Where possible choose a pad that is most

hard
pointed
the largest size

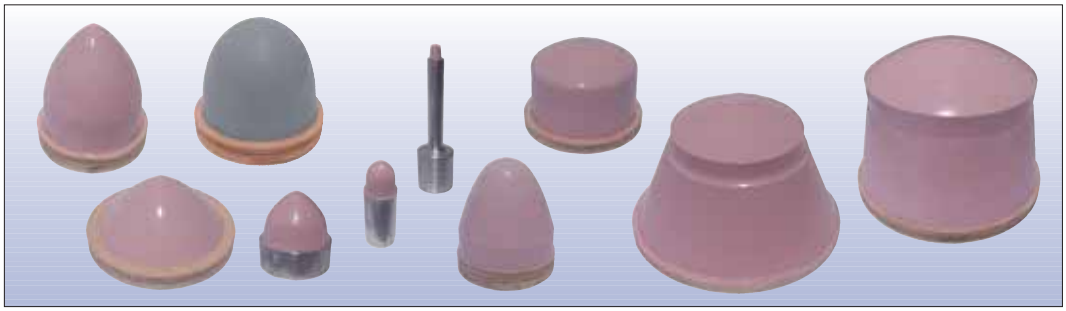
****

hard: so that the image is sharp and also can produce a clean print onto textured surfaces
pointed: so that less air can get trapped during the ink pick-up and ink transfer
the largest size: so that distortion of the image is avoided

Teca-Print are happy to help customers choose the best pads for your printing needs

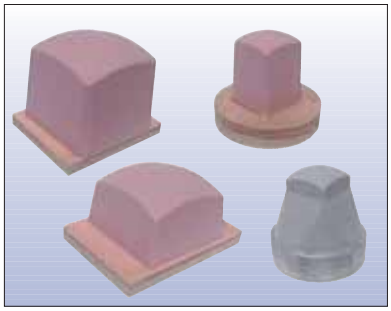
II. Pad Groups Overview

Gruppe 1: ROUND
Pads for round print areas: pages 4-6, pages 14-22

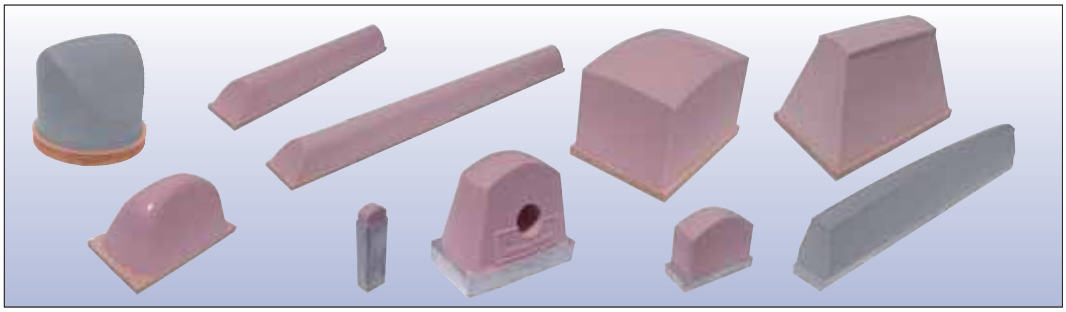


Group 2: RING SHAPED
Pads for ring shaped areas: page 6, page 23

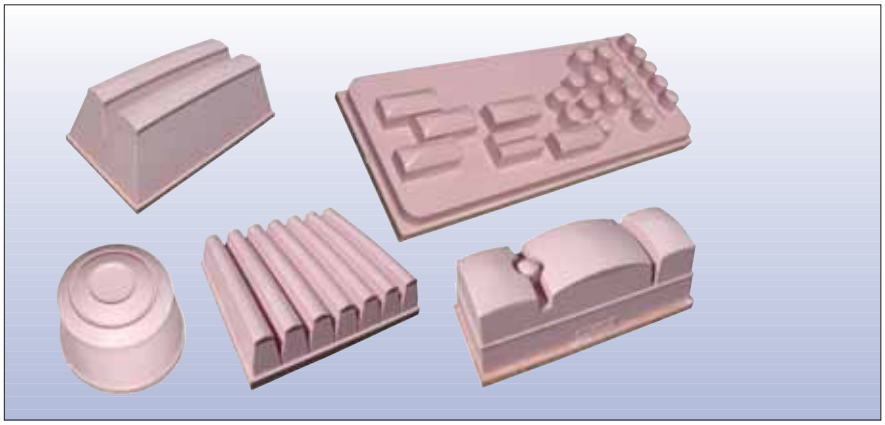
Group 3: SQUARE
Pads for square shaped areas: page 7, pages 24-25



Group 4: RECTANGULAR
Pads for rectangular shaped areas: pages 7-13, pages 25-48

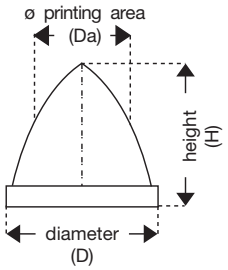


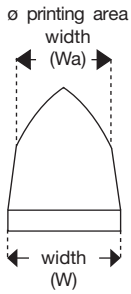
Group 5: SPECIAL PADS
Pads for problematic prints: an overview on p. 49



III. Diagrammatical Pad List

1.1 ROUND - Conical

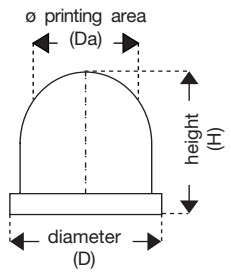




Special Shape:
Conical with
flat flanks

No	Da	H	D	Bemerkung	Seite
368	8	36	12	Aluschaft M6	14
93	19	40	43		
199	22	35	32	Aluschaft M6	
92	23	41	43		
548	28	52	48		
1120	30	50	58		
11	40	60	58		
50	43	65	63		
172	45	37	78		
159	46	55	73		
98	52	75	78		
158	56	58	93		
722	57	65	88		15
328	65	69	108		
27	69	78	98		
628	90	66	133		
637	100	80	143	Ba=65, B=75	
90	100	96	158		
636	100	98	153	Ba=90, B=105	

1.2 ROUND - Spherical

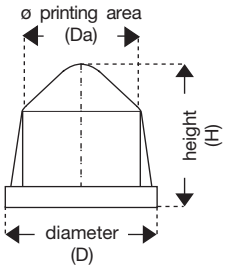


No	Da	H	D	Bemerkung	Seite
4	27	54	43		16
5	33	57	48		
1	35	44	48		
6	37	61	58		
7	39	50	58		
8	51	64	63		
105	61	62	83		

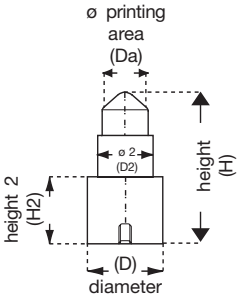
III. Diagrammatical Pad List

1.3 ROUND - Cylindrical with Conical Print Surface

No	Da	H	H2	D	D2	Comment	Page
470	2.5	48	14	12	5	Alum. shaft M6	17
383	5	50	14	12	6	Alum. shaft M6	
538	5	31	10	10	9	Alum. shaft M6	
1189	5.0	34		6		Alum. shaft M4	
363	5.5	31		08		Alum. shaft M6	
521	5.5	31	10	10	8.5	Alum. shaft M6	
522	8	34	10	12	10	Alum. shaft M6	
605	11	23		15		Alum. shaft M6	
539	12	36		15		Alum. shaft M6	
405	13	27		19		Alum. shaft M6	
415	14	27		19		Alum. shaft M6	
525	16	30		20		Alum. shaft M10	
198	17	27		25		Alum. shaft M6	18
95	19	41		43			
431	27	36		30		Wooden shaft + M6 thread	
600	27	37		33		Alum. shaft M6	
1144	30	48		43			
1143	35	58		73			
999	35	60		73		Hollow	
10	39	46		48			
3	43	66		58			
1086	45	60		62		Alu 2xM4 ,Hollow	
1066	45	60		63		Alum. shaft M6	
2	49	52		58			
120	52	52		63			19
42	52	65		68			
9	60	40		68			
715	62	64		73			
58	64	62		78			
47	68	68		83			
60	71	62		88			
182	80	65		98			
65	81	67		98			
55	83	87		98			
311	84	57		98			
63	85	73		103			
25	85	87		103			20
1209	90	70		103			
597	112	104		163			
26	114	90		128			
450	120	90		128		Hollow	
781	125	100		163		Hollow	

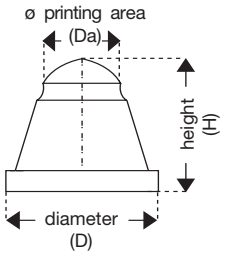


Special Shape:
Shaft with
two heights



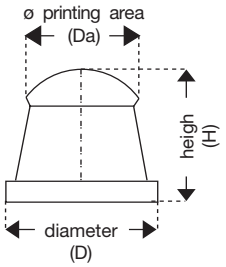
III. Diagrammatical Pad List

1.4 ROUND - with a Lip



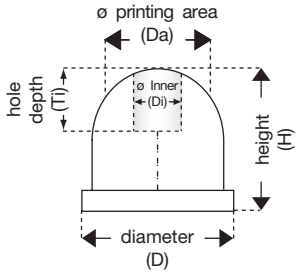
No	Da	H	D	Comment	Page
1421	7	34	12	Alum. shaft M6	21
1119	15	30	26	Alum. shaft M6	
1257	22	36	35	Alum. shaft M12	
1005	26	37	35	Alum. shaft M6	
1261	50	65	73		
1344	78	85	93	Hollow	
1080	111	130	180	Alum. shaft 3xM4, Hollow	
834	115	120	138	Alum. shaft 3xM4	
1205	118	129	192	Hollow	
1215	118	129	205	Hollow	
1406	132	140	180	Alum. shaft 3xM4, Hollow	
1389	165	170	244	Alum. shaft 6xM4, Hollow	

1.5 ROUND - with a waist



No	Da	H	D	Comment	Page
864	24	35	26	Alum. shaft M6	22
1013	30	38	35	Alum. shaft M5	
1014	46	47	53		
895	59	69	73		
894	60	65	73		
570	82	85	92		
886	95	90	108		
896	105	95	118		

2. RING SHAPED

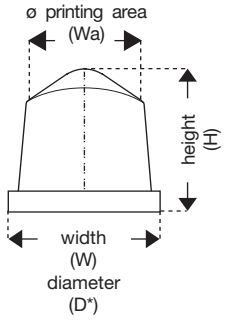


No	Di	Da	Ti	H	D	Comment	Page
35	13	45	12	63	63		23
39	18	45	19	63	63		
161	25	50	11	63	68		
34	28	52	12	61	73		
376	28	85	37	65	98		
249	30	50	21	58	68		
355	30	90	18	88	128		
248	40	70	22	65	93		
791	45	90	25	85	128		

III. Diagrammatical Pad List

3. SQUARE

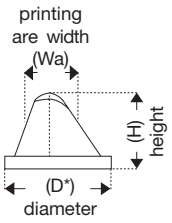
No	Wa	H	W	D*	Comment	Page
1242	12	25		26	Alum. shaft M5	24
842	15	25	17/17		Alum. shaft M5	
45	16	35		43		
518	24	42	35/35		Alum. shaft M5	
506	24	48	35/35		Alum. shaft M5	
62	34	47		58		
390	44	60	55/55			
763	45	44	60/85			
80	53	67	65/80			
307	55	50	70/80			
51	55	68	70/80			
101	60	65	70/70			
22	60	66	75/80			25
28	85	87	120/120			

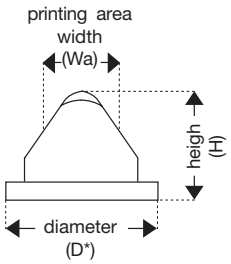


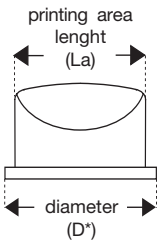
4.1 RECTANGULAR - Saddle

No	La	Wa	H	D*	Comment	Page
85	45	20	65	73		25
64	50	20	65	73		
53	50	30	64	78	Wa=10/20	

Special Shape:
Asymmetrical

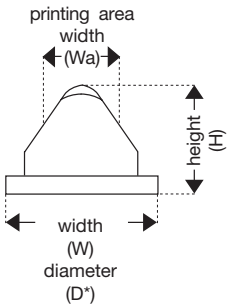


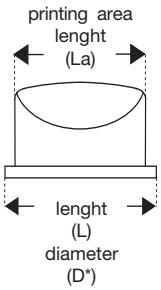




4.2 RECTANGULAR - Fish Belly

No	La	Wa	H	L	W	D*	Comment	Page
134	30	8	36	60	40			26
135	35	10	39			58		
183	40	10	37	70	45			
184	50	10	46	90	55			
532	50	12	51	85	35			
136	50	12	52	85	50			
185	70	20	62	125	70			
1034	90	25	72	150	80			
1258	90	25	83	150	90			
186	110	25	83	180	90			
187	170	30	116	260	110			
1230	200	30	130	310	130			

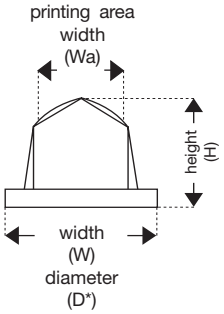


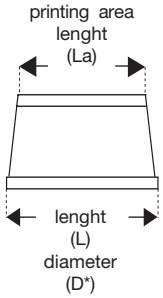


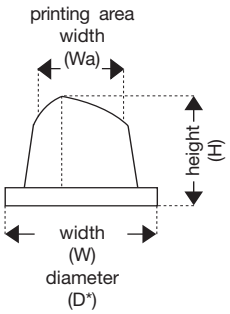
* round backing plate only

III. Diagrammatical Pad List

4.3.1 RECTANGULAR - Roofed







Special shape:
Asymmetrical

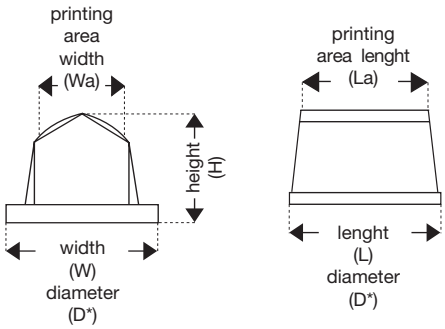
No	La	Wa	H	L	W	D*	Comment	Page
598	20	6	25	25	8		Alum. shaft M4	27
20	20	24	47			43		
407	23	10	27	30	12		Alum. shaft 2xM6	
19	30	14	35			48		
406	32	10	27	37	12		Alum. shaft 2xM6	
167	36	14	26	55	20			
212	43	14	26	55	20			
388	50	10	24	55	15			
382	50	10	27	60	10		Alum. shaft 2xM6	
422	52	7	24	60	10		Alum. shaft 2xM4	
46	52	30	68	70	45			
501	53	14	26	58	18		Alum. shaft 3xM5, Wa=5/9	
213	53	14	26	65	20			28
385	60	7	27	65	10		Alum. shaft 2xM6	
49	60	15	36	75	30			
70	62	20	30	75	25			
214	63	14	26	75	20			
109	70	20	35	85	30			
745	75	25	39	90	35			
770	77	14	26	80	20			
457	80	36	44	95	40			
91	80	40	50	95	50			
919	85	15	35	95	30			
209	85	21	32	104	30		Alum. shaft 2xM4	
87	85	25	35	100	35			29
477	90	12	27	95	20			
118	98	12	27	120	20			
542	102	45	63	130	60			
416	104	14	26	120	20		Wa=5/9	
74	104	21	30	115	30			
29	105	60	68	130	80			
418	108	14	26	115	20			
138	110	24	36	125	35			
284	110	50	60	130	60		with net	
998	117	30	50	150	50			
918	125	26	38	180	35			
44	133	60	68	150	80			30
43	137	45	63	155	60			
779	140	24	34	170	35		Alum. shaft 2xM4	
401	147	10	37	160	12			
21	150	14	25	160	20			
129	150	20	53	180	55			
103	160	35	61	210	65			
326	176	36	44	210	40			
646	190	24	34	205	35			
305	193	6	29	195	8		Alum. shaft 2xM4	
941	195	24	37	220	35		Alum. shaft 2xM4	
610	200	20	30	210	30			
424	200	85	88	230	120			31
579	205	15	25	220	20			
79	206	45	63	250	60			

* round backing plate only

III. Diagrammatical Pad List

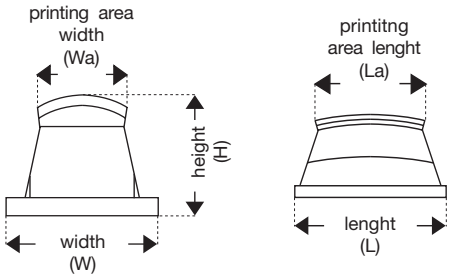
4.3.1 RECTANGULAR - Roofed

No	La	Wa	H	L	W	D*	Comment	Page
427	206	110	87	235	125			31
69	209	14	26	220	20			
428	210	20	30	245	30			
110	215	85	87	290	125			
195	218	52	57	240	70			
176	220	20	53	290	55			
400	220	25	27	230	60			
94	235	20	30	270	30			
673	250	12	38	270	20			
265	270	7	34	310	15			32
88	275	24	34	295	35			
81	280	12	26	290	20			
52	290	85	88	330	120			
613	320	14	26	330	23			
175	320	20	53	390	55			
181	320	30	50	380	55			
67	325	90	66	350	105			
145	395	90	64	420	110			
97	420	14	43	470	25			
180	420	30	50	480	55			
111	450	24	38	500	35			
146	450	94	69	480	110			33
169	470	30	50	530	55			
152	470	105	94	500	125			
127	570	30	50	630	55			
774	600	12	26	600	20			



4.3.2 RECTANGULAR - Curved Roof Ridge

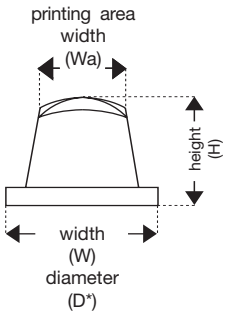
No	La	Wa	H	L	W	Comment	Page
1300	24	16	28	24	18	Alum. shaft M5	34
1346	42	16	38	45	18	Alum. shaft 2xM4	
1433	44	16	39	75	24	Alum. shaft 2xM4	
1416	55	16	39	75	24	Alum. shaft 2xM4	
1415	70	16	39	90	24	Alum. shaft 2xM4	
1328	80	9	28	90	13,5	Alum. shaft 2xM4	
1299	80	16	36	90	18	Alum. shaft 2xM4	
1305	85	42	109	150	102		
1431	90	16	40	110	24	Alum. shaft 2xM4	
1309	95	32	89	140	85		
1422	150	32	64	180	70		
1307	155	42	109	220	102		
1413	156	16	40	170	24	Alum. shaft 2xM4+M5	35
1408	185	16	48	190	26	Alum. shaft 2xM4+M5	
1311	195	32	89	240	85		
1278	240	32	89	285	85		
1332	245	16	48	265	26	Alum. shaft 2xM4+M5	
1292	380	96	139	450	160	Hollow	
1290	434	42	109	500	102		
1277	434	96	139	500	160	Hollow	

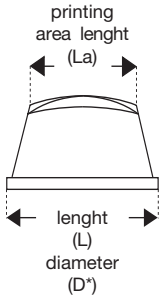


* round backing plate only

III. Diagrammatical Pad List

4.4 RECTANGULAR - Varying Standard Shapes





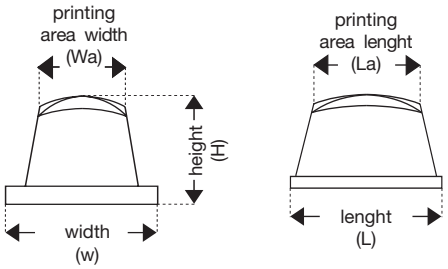
No	La	Wa	H	L	W	D*	Comment	Page
1426	7	5	25			18	Alum. shaft M6	36
1259	9	5	36	10	6		Alum. shaft M4	
1156	9.5	7.5	25			18	Alum. shaft M6	
555	10	6	25	15	15		Alum. shaft M5	
459	14	11	27			19	Alum. shaft M6	
242	15	10	25	22	18		Alum. shaft M6	
274	15	10	27	19	13		Alum. shaft M5	
253	17	11	27	20	18		Alum. shaft M5	
638	18	6	26	30	12		Alum. shaft 2xM6	
132	18	6	30	45	20			
587	18	16	29	22	20		Alum. shaft M6	
410	18	16	36	40	25			
801	18	16	38	32	25		Alum. shaft M5	37
84	19	16	40			43		
1395	20	9	25	22	10		Alum. shaft M5	
885	23	20	39		32	25	Alum. shaft M5	
254	24	10	26	32	12.5		Alum. shaft M6	
817	24	20	41	35	35		Alum. shaft M5	
1326	25	23	52	60	60			
40	26	21	44	30	50			
633	28	13	28	45	20			
925	28	13	31	35	20		Alum. shaft M6	
255	28	14	31	40	25		Alu M6, nose h=11	
844	29	13	26	36	17		Alum. shaft M5	
847	29	16	26	34	20		Alum. shaft M5	38
765	29	16	32	45	25		Alum. shaft M6	
156	29	16	32	50	25			
1032	30	17	30	40	27		Alum. shaft M5	
1031	30	25	32	37	35		Alum. shaft M6	
346	31	52	50	85	50			
78	33	25	43			48		
72	36	19	43	50	30			
196	38	24	33	60	35			
1188	39	13	40	60	30			
1234	40	14	26	44	17		Alum. shaft M5	
395	47	19	44	60	25			
752	48	21	43	60	35		nose h=18	39
295	49	22	30	60	30			
403	49	23	42	60	30			
537	50	18	45	60	25		Alum. shaft M6	
77	50	35	57	70	45			
71	58	40	67	75	55			
710	62	42	40	75	55			
119	62	42	52	75	55			
17	62	43	66	80	55			
303	64	35	47	85	50			
48	64	35	67	85	50			
137	64	47	50	85	60			

* round backing plate only

III. Diagrammatical Pad List

4.4 RECTANGULAR - Varying Standard Shapes

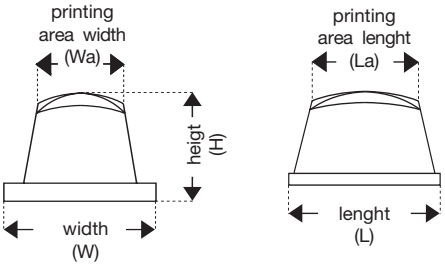
No	La	Wa	H	L	W	D*	Comment	Page
409	67	58	52	80	70			40
162	68	25	48	80	55			
365	68	25	55	85	50			
82	68	25	62	85	50			
190	73	38	42	95	50			
56	74	39	67	95	50			
115	75	43	67	90	55			
151	77	58	66	100	70			
360	78	60	63	100	80			
700	79	29	65	95	40			
1097	80	75	67	95	85			
762	82	40	69	100	55			
358	83	60	48	100	70			41
166	83	60	67	100	70			
140	85	40	69	110	55			
709	88	24	40	100	35			
107	88	24	54	100	35			
66	89	66	63	110	80			
820	90	22	54	115	30			
83	90	58	67	110	70			
865	90	65	97	106	79		Alum. shaft 3xM4	
868	90	65	100	106	79		Alum. shaft 3xM4	
1241	90	70	120	135	110		Hollow	
61	90	75	67	110	85			
163	93	55	64	110	70			42
1072	95	80	100	135	110			
835	95	80	120	135	110			
867	95	90	87	150	110			
1220	96	80	100	135	110		Hollow	
756	98	30	70	140	45			
378	98	64	67	120	80			
154	98	68	68	120	80			
75	103	73	68	140	105			
1263	104	48	85	140	85			
59	106	82	82	130	95			
384	110	58	50	130	70			
24	110	58	70	130	70			43
714	110	71	85	125	85			
309	111	58	60	130	70			
76	113	45	68	140	80			
939	113	78	87	130	95			
738	114	31	70	150	45			
302	114	45	47	130	55			
30	114	45	68	130	55			
742	114	70	93	140	80			
437	124	40	66	140	50			
1218	125	100	105	150	110			
73	126	98	87	150	110			



* round backing plate only

III. Diagrammatical Pad List

4.4 RECTANGULAR - Varying Standard Shapes *(continued)*



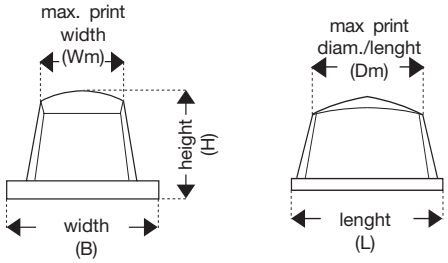
No	La	Wa	H	L	W	D*	Comment	Page
108	127	87	80	150	105			44
1264	130	50	90	165	84			
54	130	78	68	150	95			
699	133	31	70	150	45			
880	145	70	95	190	90			
147	152	98	83	175	110			
558	152	100	97	175	110			
89	157	117	83	180	130			
971	158	62	99	170	80			
1016	160	80	90	220	110			
859	160	115	95	180	130			
949	165	70	99	190	90			
931	178	86	99	200	105			45
200	192	29	70	210	60			
144	192	44	70	210	60			
153	200	70	93	230	80			
289	200	70	113	230	80			
142	218	86	99	240	105			
890	250	45	80	260	60			
1008	250	45	98	260	60			
1117	255	65	110	300	105			
364	258	117	108	300	155			
197	297	117	108	340	150			
447	320	117	113	360	155			

* round backing plate only

III. Diagrammatical Pad List

4.5 RECTANGULAR - Pyramid Shaped with Domed Print Surface

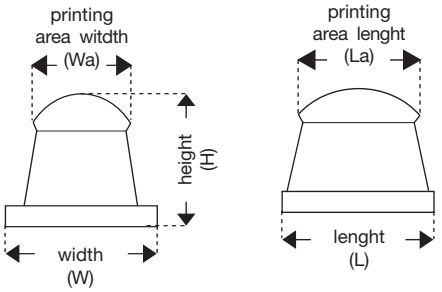
No	Dm	Wm	H	L	W	Comment	Page
1129	29	13	38	32	25	Alum. shaft M6	46
1060	32	13	41	45	25	Alum. shaft M6	
1231	32	13	41	45	25	Alu M6, With hole	
1140	36	13	45	50	25	Alum. shaft M6	
23	38	18	43	48	48		
1275	40	20	50	70	45	Alum. shaft M5	
1076	45	24	79	90	60	Alum. shaft 3xM4	
1331	49	24	59	70	45	Hollow	
986	50	50	85	103	103	Hollow	
86	60	20	67	90	55		
1012	60	40	74	100	80	Hollow	
1065	60	40	74	100	80		
1335	62	27	71	95	50	Hollow	47
1255	80	45	84	135	110		
1216	80	45	114	150	105	Hollow	
1137	80	45	114	150	105	Hollow	
1095	80	45	114	150	105		
114	80	56	78	98	98		
1135	93	22	75	130	70		
1037	95	20	95	140	80		
1347	96	76	90	125	110	Hollow	
1412	100	32	114	150	80	With hole	
1094	100	32	114	150	80		
1184	106	32	114	150	80		
1313	140	85	141	220	160		48
1116	145	30	100	180	90		
1390	240	126	200	340	230	Alum. shaft 4xM4, Hollow	
1099	265	93	130	380	155		
1004	280	140	150	320	200	Hollow	



Comment:
The pads in this category
(pyramid shaped with domed print surface)
are optimized for very little print distortion

4.6 RECTANGULAR - with a Waist

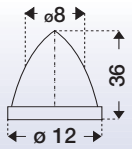
No	La	Wa	H	L	W	Comment	Page
1017	48	31	50	60	40	Alum. shaft M5	48
1018	58	30	54	60	40	Alum. shaft M5	
878	87	35	67	104	52	Alum. shaft 2xM4, hole	
883	87	40	67	104	49	Alum. shaft 2xM4, hole	



IV. Pad list with photos

1.1 ROUND - Conical

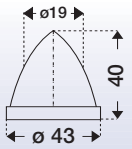
0368



7 g

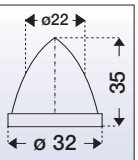
aluminium
shaft M6

0093



23 g

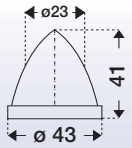
0199



35 g

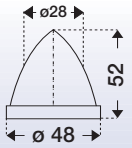
aluminium
shaft
M6

0092



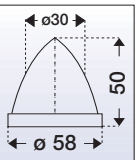
30 g

0548



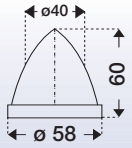
63 g

1120



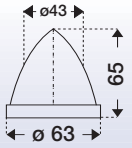
87 g

0011



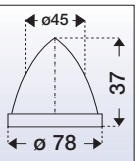
103 g

0050



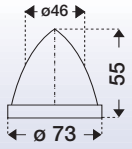
132 g

0172



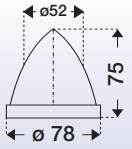
80 g

0159



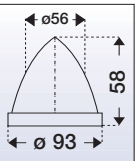
124 g

0098



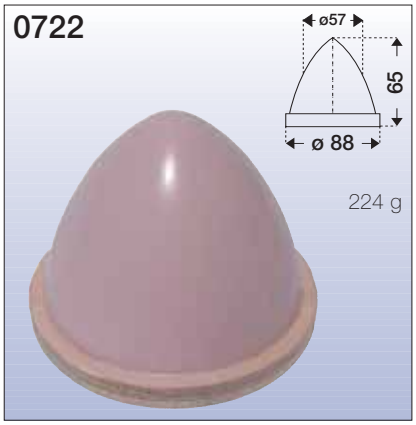
220 g

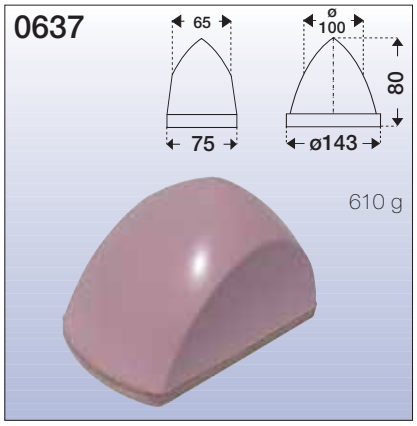
0158

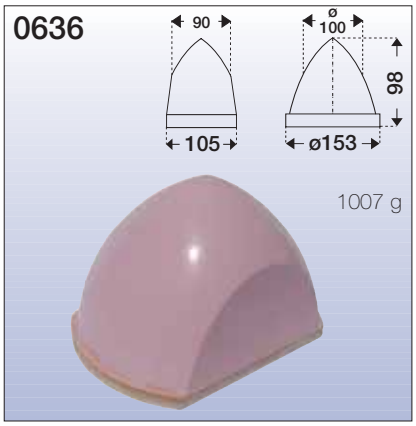


201 g

IV. Pad list with photos







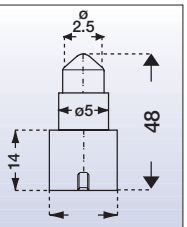
IV. Pad list with photos

1.2 ROUND - Spherical

IV. Pad list with photos

1.3 ROUND - Cylindrical with conical print surface

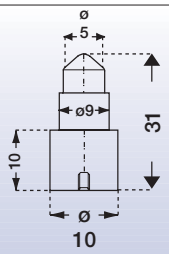
0470



5 g

aluminium
shaft M6

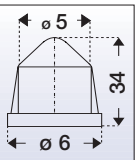
0538



4 g

aluminium
shaft M6

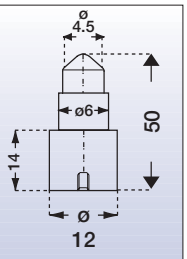
1189



2 g

aluminium
shaft M4

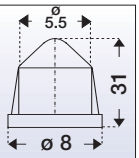
0383



6 g

aluminium
shaft M6

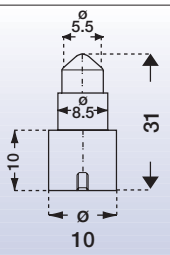
0363



3 g

aluminium
shaft M6

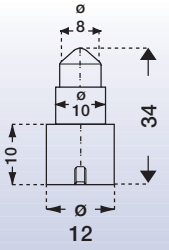
0521



4 g

aluminium
shaft M6

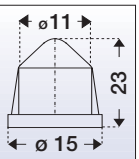
0522



6 g

aluminium
shaft M6

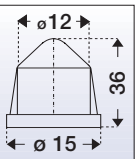
0605



6 g

aluminium
shaft M6

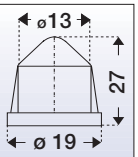
0539



12 g

aluminium
shaft M6

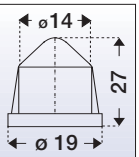
0405



11 g

aluminium
shaft M6

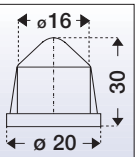
0415



11 g

aluminium
shaft M6

0525



14 g

aluminium
shaft M6

IV. Pad list with photos

1.3 ROUND - Cylindrical with conical print surface *(continued)*

0198

18 g

aluminium
shaft M6

0095

27 g

0431

25 g

wooden
shaft with
M6 thread

0600

40 g

aluminium
shaft M6

1144

58 g

1143

172 g

0999

154 g

hollow

0010

64g

0003

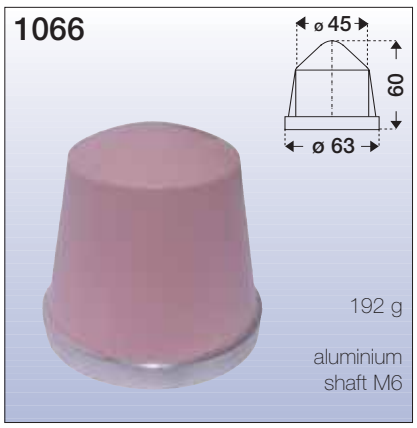
133 g

1086

175 g

hollow
aluminium
shaft 2xM4

1066



192 g

aluminium
shaft M6

0002

120 g

IV. Pad list with photos

IV. Pad list with photos

1.3 ROUND - Cylindrical with conical print surface *(continued)*

IV. Pad list with photos

1.4 ROUND - with a lip

1421

7 g

aluminium
shaft M6

1119

18 g

aluminium
shaft M6

1257

45 g

aluminium
shaft M6

1005

35 g

aluminium
shaft M6

1261

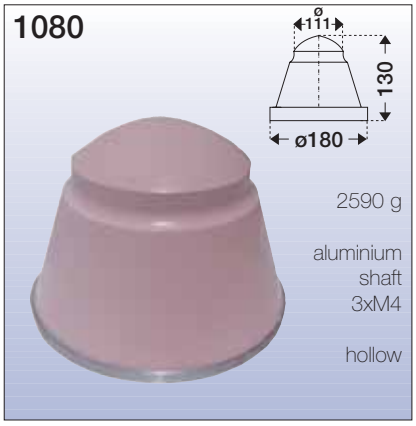
192 g

1344

485 g

hollow

1080



2590 g

aluminium
shaft
3xM4

hollow

0834

1724 g

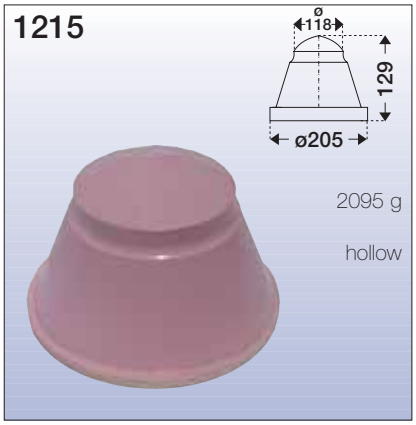
aluminium
shaft
3xM4

1205

2095 g

holow

1215



2095 g

hollow

1406

2840 g

hollow

aluminium
shaft
3xM4

1389

5600 g

hollow

aluminium
shaft
6xM4

IV. Pad list with photos

1.5 ROUND - with a waist

0864

20 g

aluminium
shaft M6

1013

51 g

aluminium
shaft M5

1014

80 g

0895

250 g

0894

220 g

0570

475 g

0886

675 g

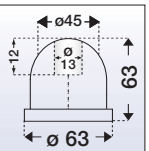
0896

820 g

IV. Pad list with photos

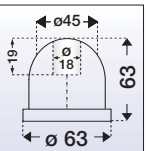
2. RING SHAPED

0035



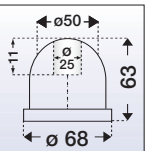
163 g

0039



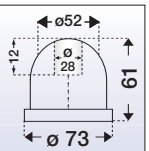
152 g

0161



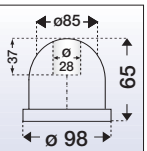
203 g

0034



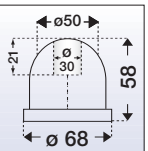
209 g

0376



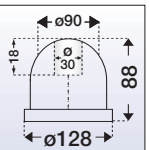
350 g

0249



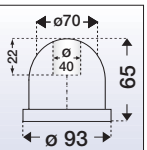
161 g

0355



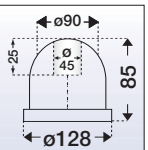
918 g

0248



362 g

0791

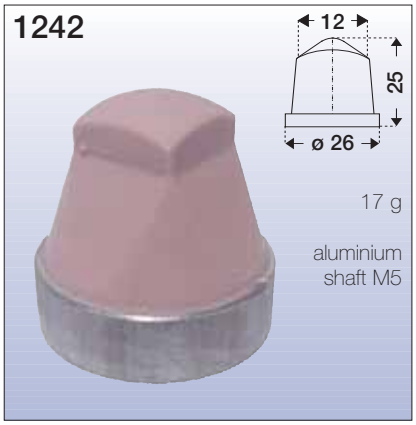


934 g

IV. Pad list with photos

3. SQUARE

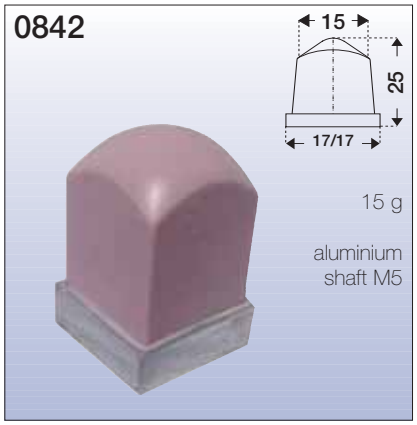
1242



17 g

aluminium
shaft M5

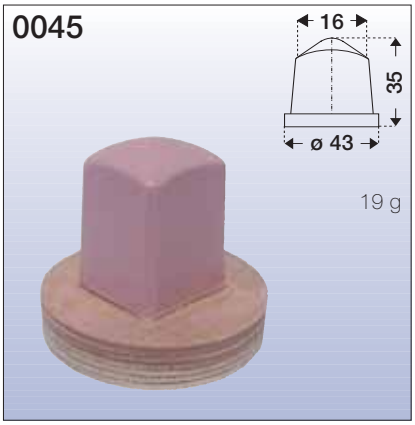
0842



15 g

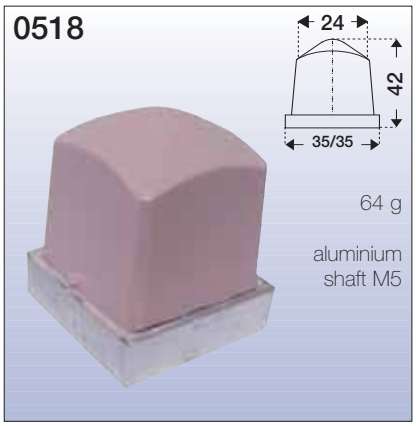
aluminium
shaft M5

0045



19 g

0518



64 g

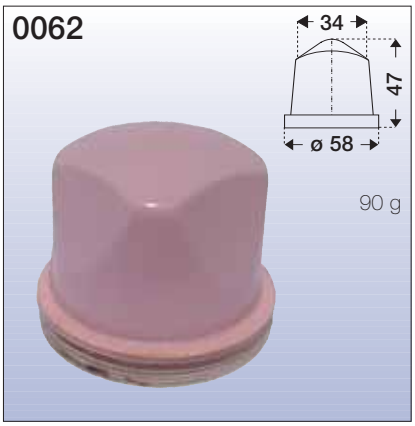
aluminium
shaft M5

0506

75 g

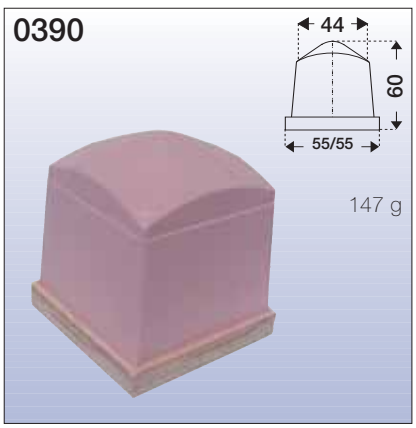
aluminium
shaft M5

0062



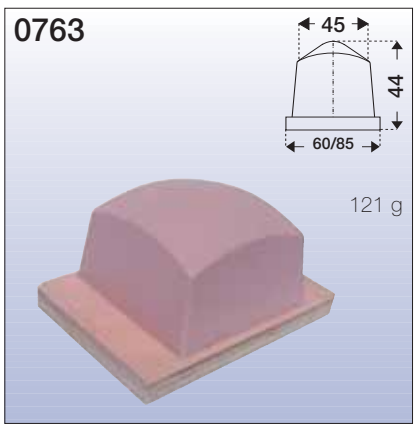
90 g

0390



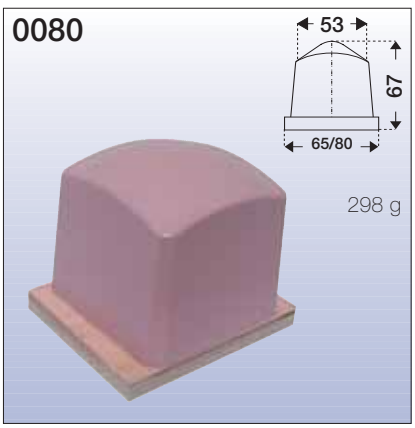
147 g

0763



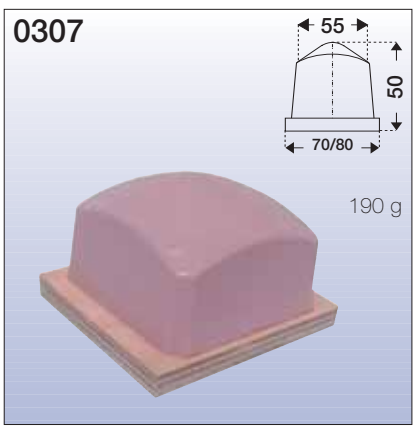
121 g

0080



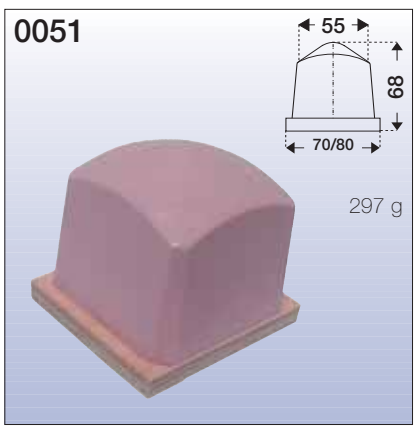
298 g

0307



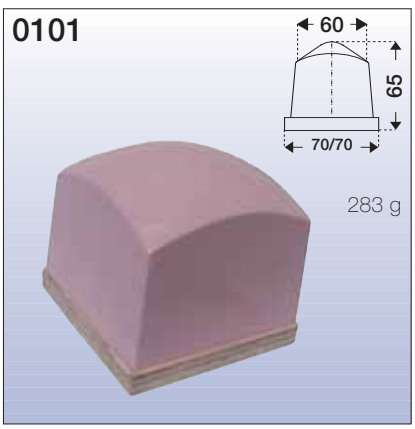
190 g

0051



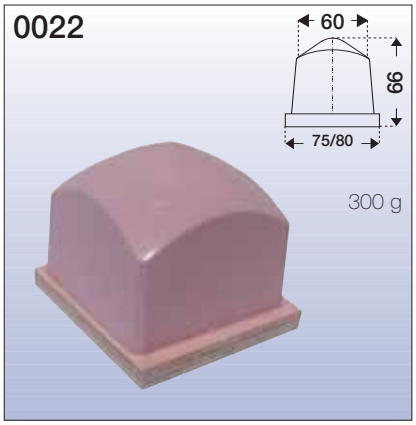
297 g

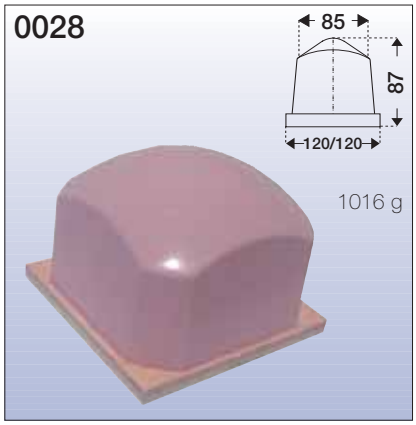
0101



283 g

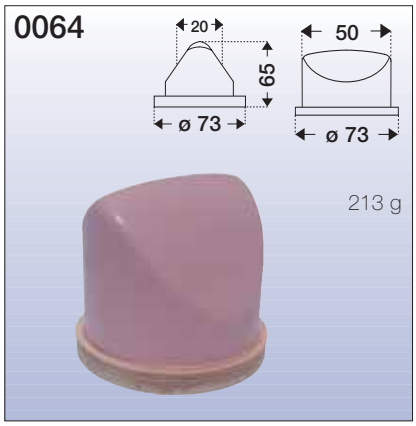
IV. Pad list with photos

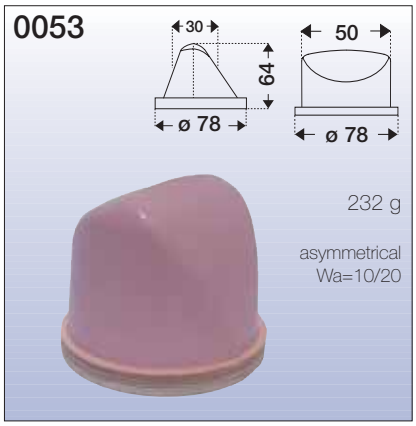




Group 4

4.1 RECTANGULAR - Saddle

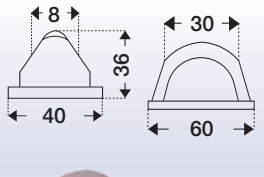




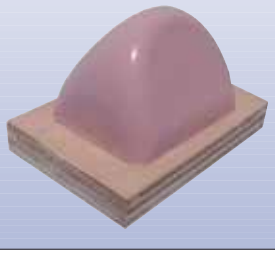
IV. Pad list with photos

4.2 RECTANGULAR - fisch belly

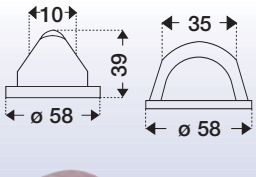
0134



37 g

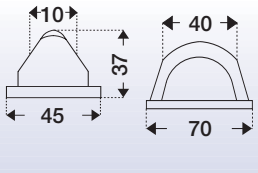


0135

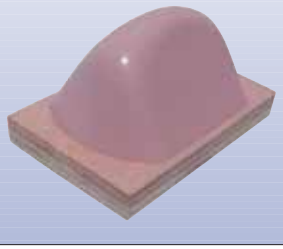


44 g

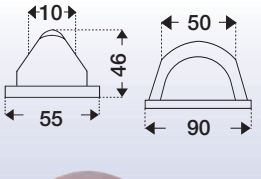
0183



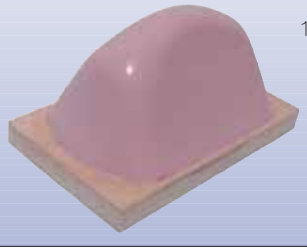
57 g



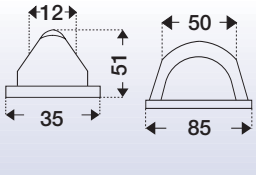
0184



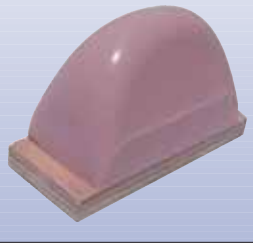
118 g



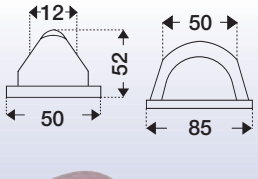
0532



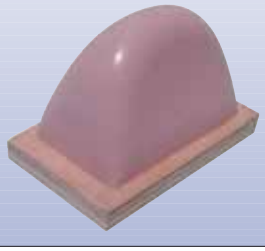
105 g



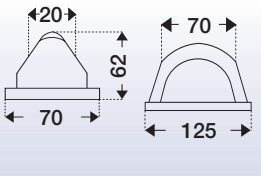
0136



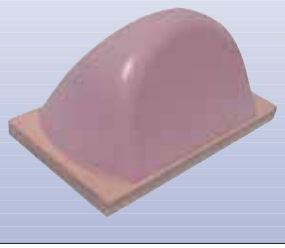
114 g



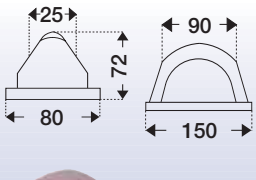
0185



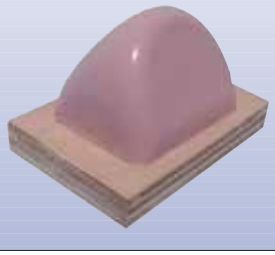
287 g



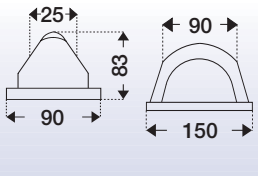
1034



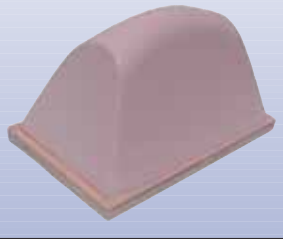
480 g



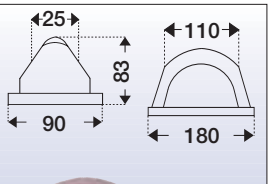
1258



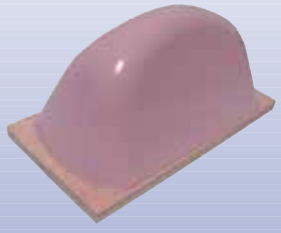
645 g



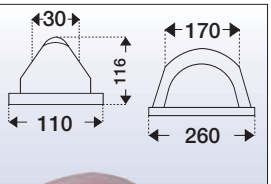
0186



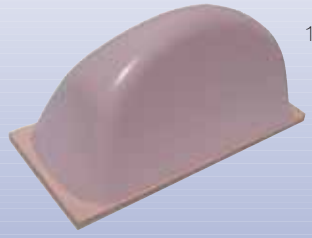
750 g



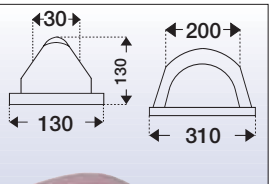
0187



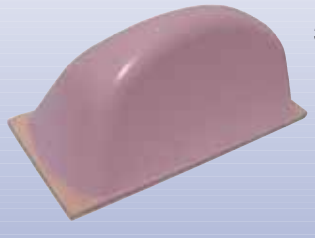
1938 g



1230



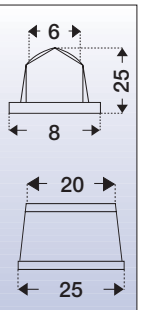
3185 g



IV. Pad list with photos

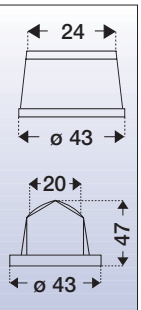
4.3.1 RECTANGULAR - roofed

0598



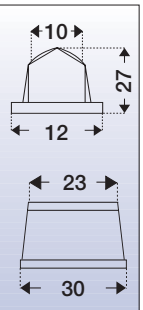
11 g
aluminium shaft
M4

0020



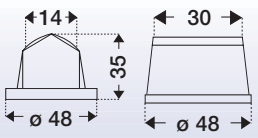
39 g

0407



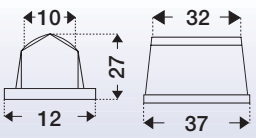
14 g
aluminium shaft 2xM6

0019



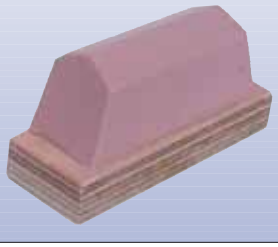
28 g

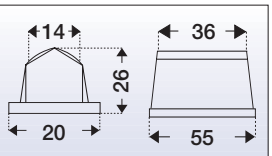
0406



18 g
aluminium
shaft 2xM6

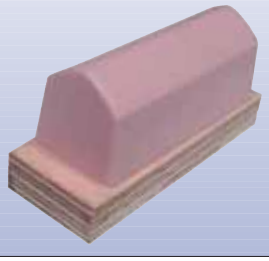
0167

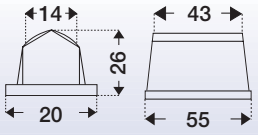




21 g

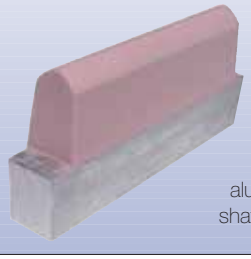
0212

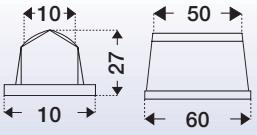




20 g

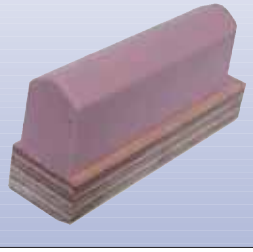
0382

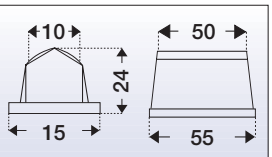




26 g
aluminium
shaft 2xM6

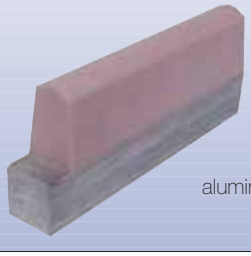
0388

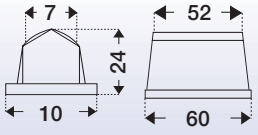




15 g

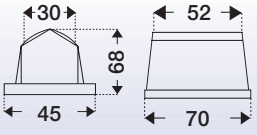
0422





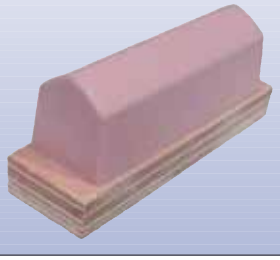
23 g
aluminium shaft
2xM4

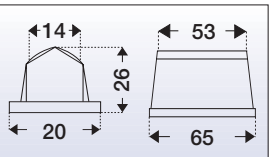
0046



173 g

0213



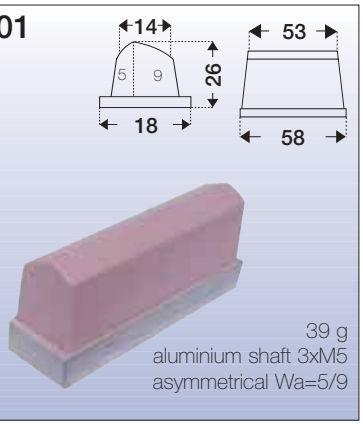


24 g

IV. Pad list with photos

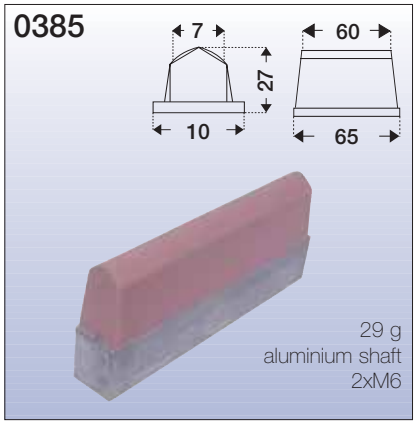
4.3.1 RECTANGUAR - roofed *(continued)*

0501



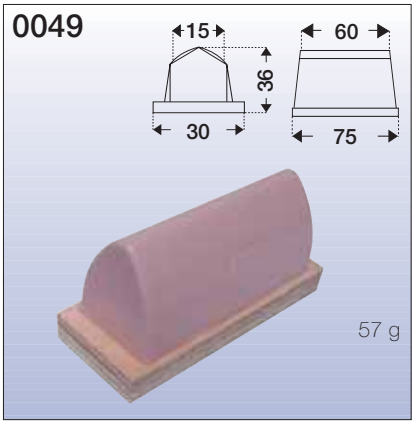
39 g
aluminium shaft 3xM5
asymmetrical Wa=5/9

0385



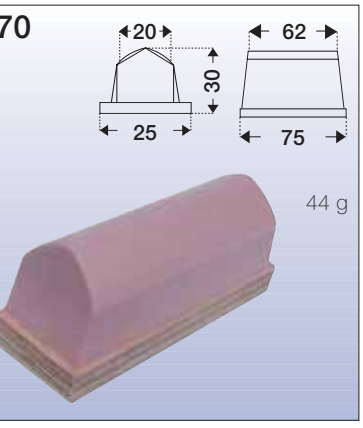
29 g
aluminium shaft
2xM6

0049



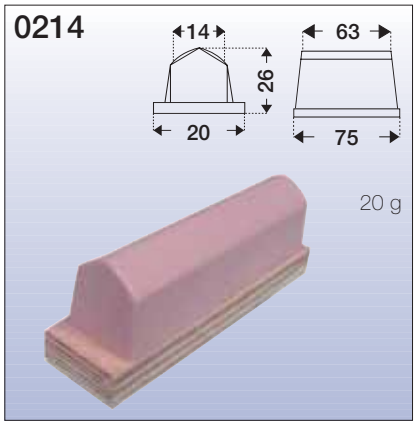
57 g

0070



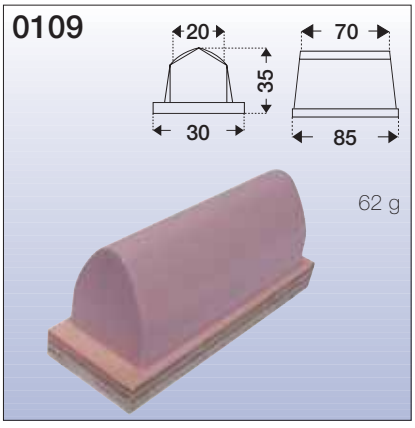
44 g

0214



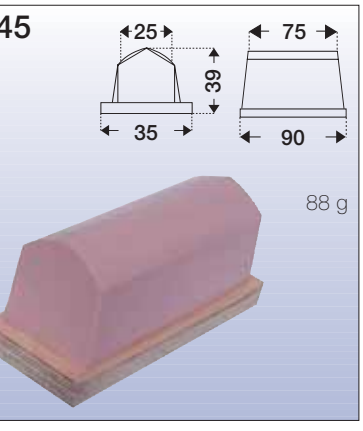
20 g

0109



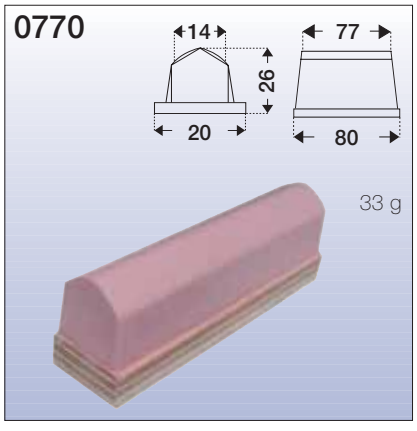
62 g

0745



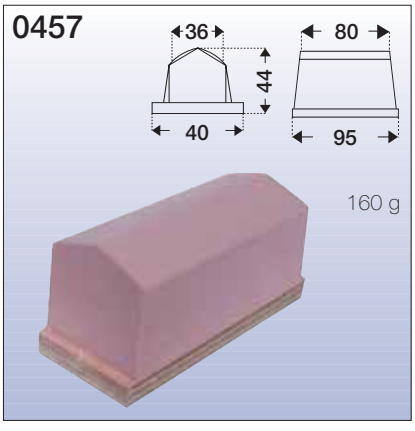
88 g

0770



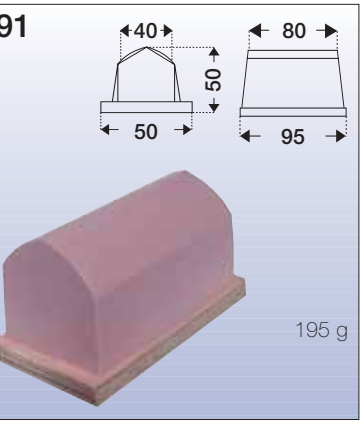
33 g

0457



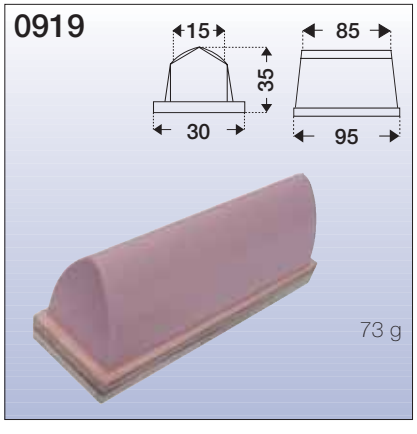
160 g

0091



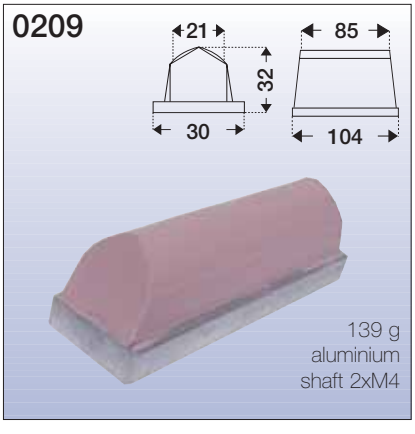
195 g

0919



73 g

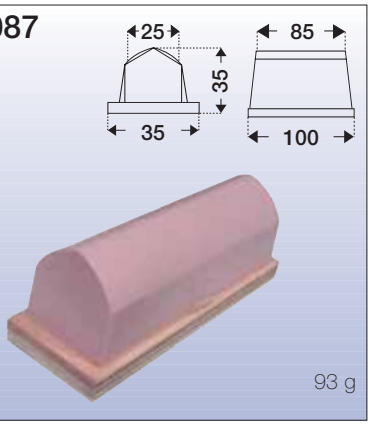
0209



139 g
aluminium
shaft 2xM4

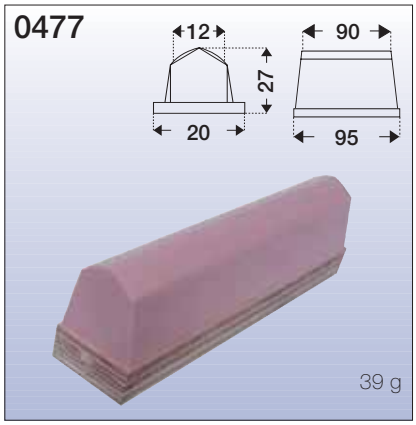
IV. Pad list with photos

0087



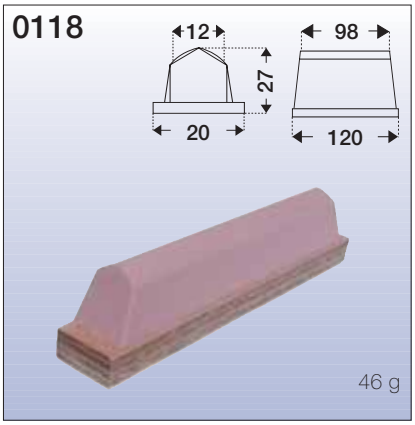
93 g

0477



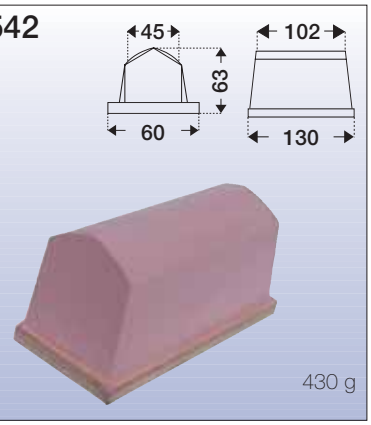
39 g

0118



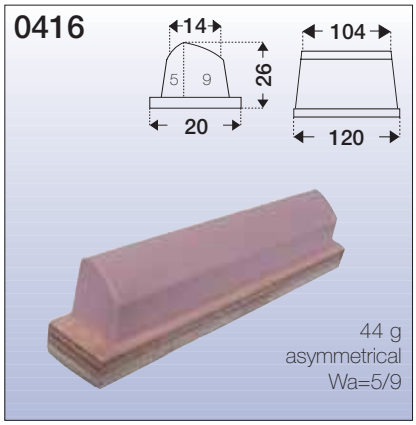
46 g

0542



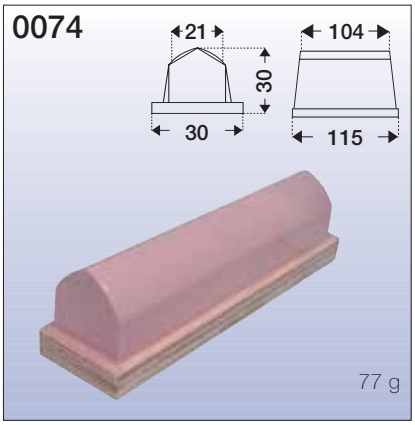
430 g

0416



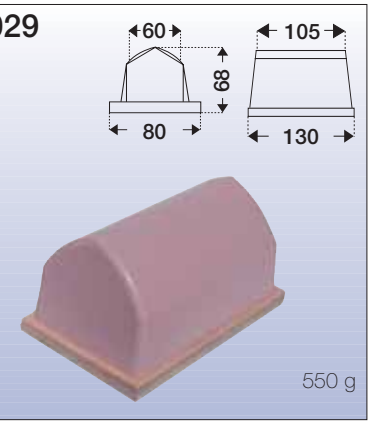
44 g
asymmetrical
Wa=5/9

0074



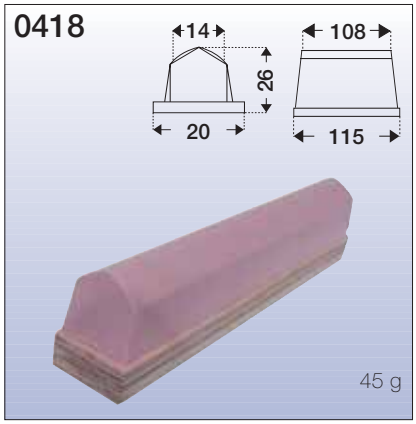
77 g

0029



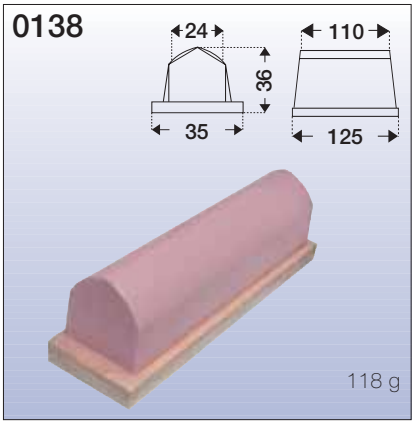
550 g

0418



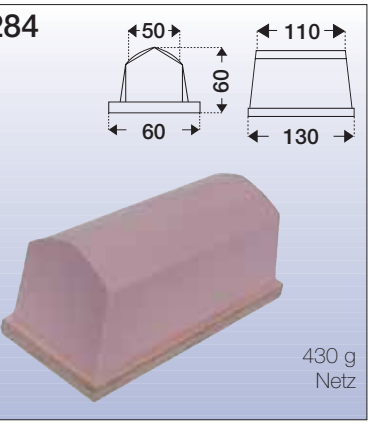
45 g

0138



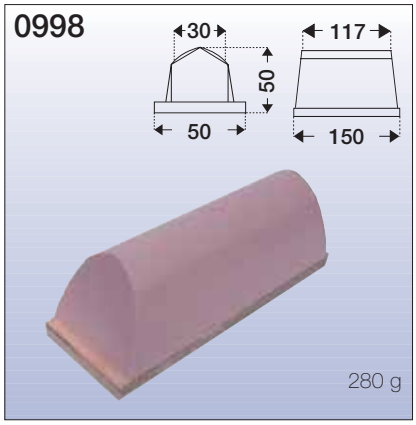
118 g

0284



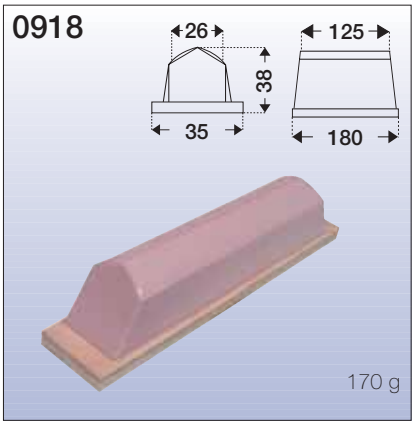
430 g
Netz

0998



280 g

0918

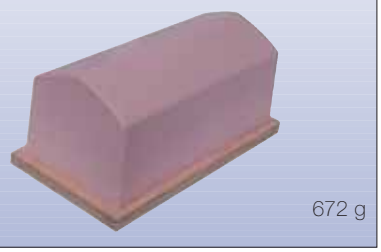


170 g

IV. Pad list with photos

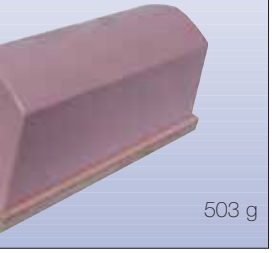
4.3.1 RECTANGULAR - roofed *(continued)*

0044



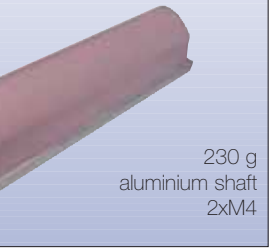
672 g

0043



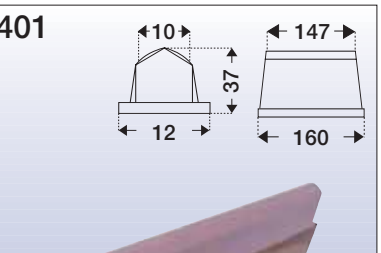
503 g

0779



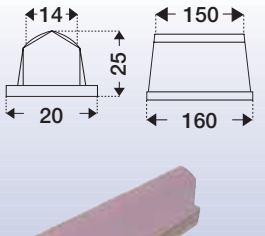
230 g
aluminium shaft
2xM4

0401



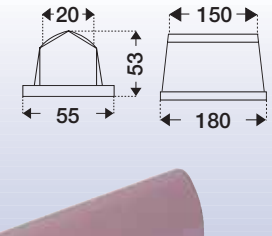
59 g

0021



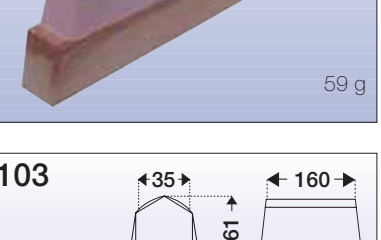
63 g

0129



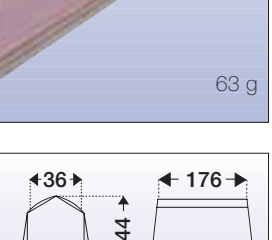
374 g

0103



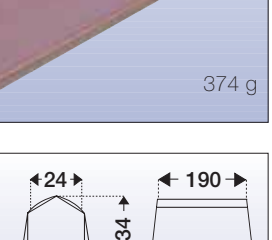
610 g

0326



332 g

0646

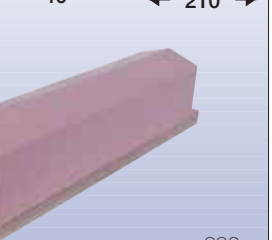


203 g

0305

92 g
aluminium shaft
2xM4

0941



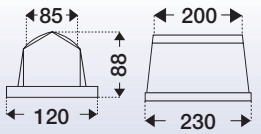
350 g
aluminium shaft
2xM4

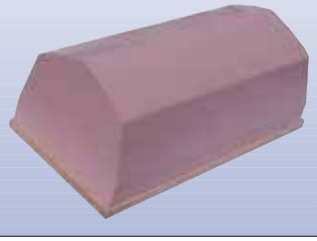
0610

146 g

IV. Pad list with photos

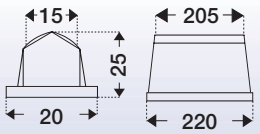
0424





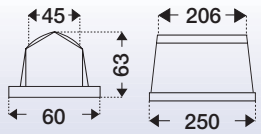
2130 g

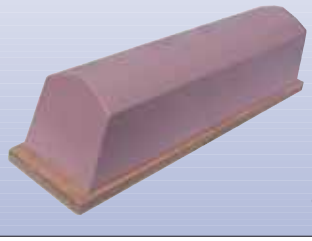
0579



90 g

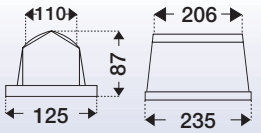
0079

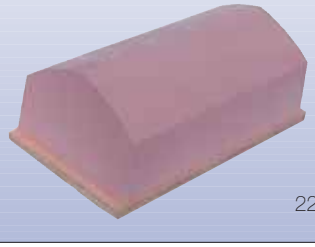




830 g

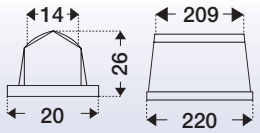
0427

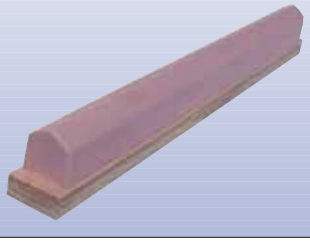




2200 g

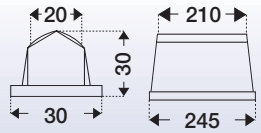
0069

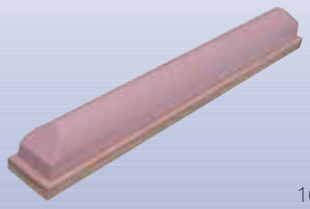




93 g

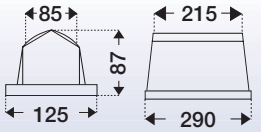
0428

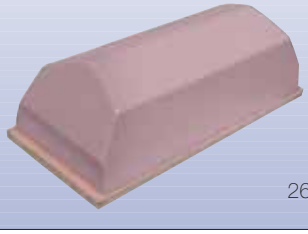




167 g

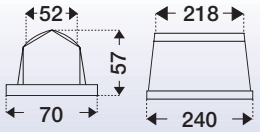
0110

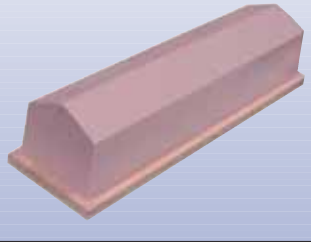




2617 g

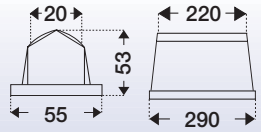
0195

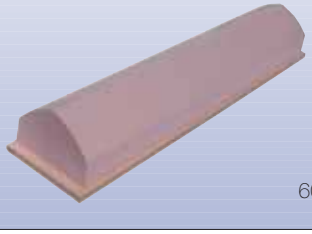




781 g

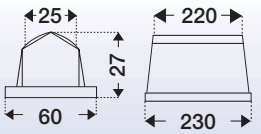
0176





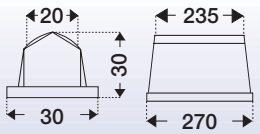
605 g

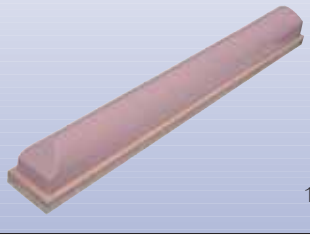
0400



242 g

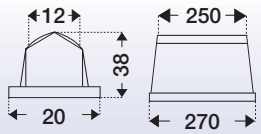
0094

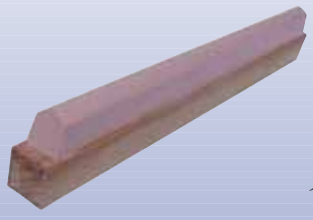




176 g

0673



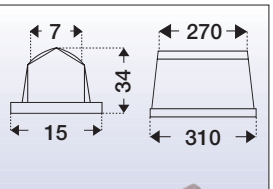


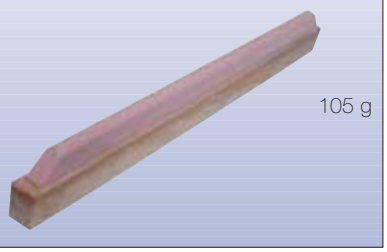
160 g

IV. Pad list with photos

4.3.1 RECTANGULAR - roofed *(continued)*

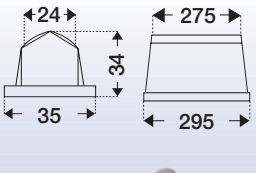
0265

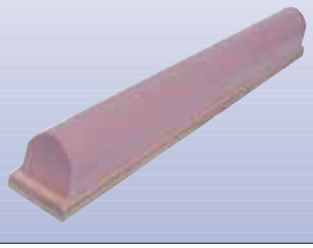




105 g

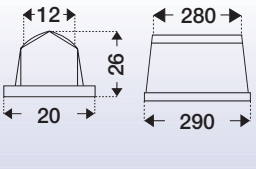
0088

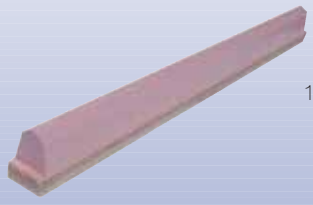




287 g

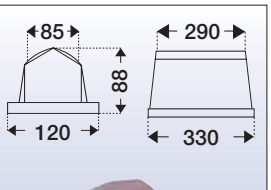
0081

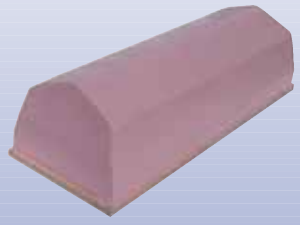




119 g

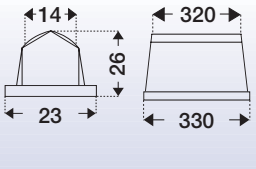
0052

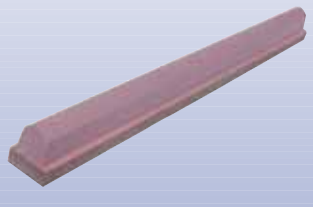




3118 g

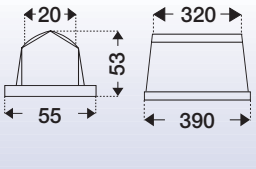
0613

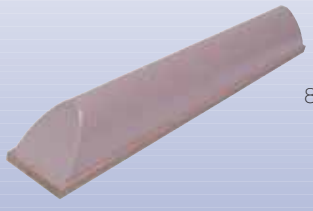




147 g

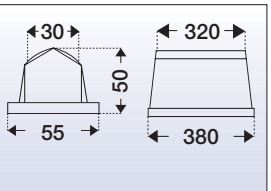
0175

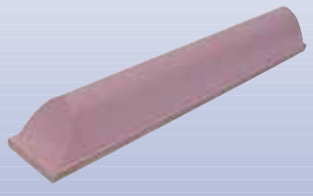




832 g

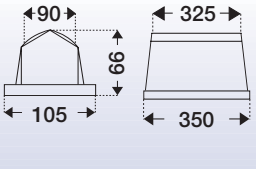
0181

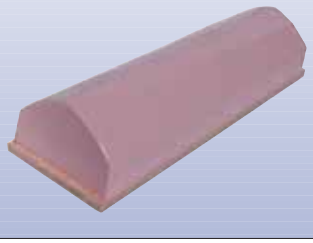




805 g

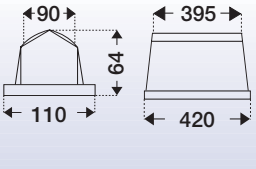
0067

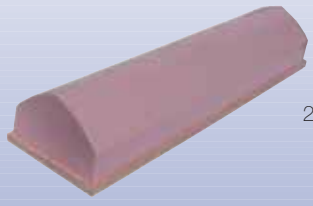




2156 g

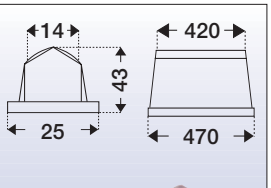
0145





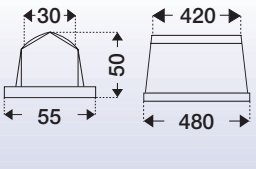
2530 g

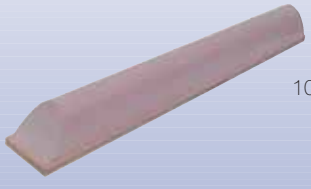
0097



346 g

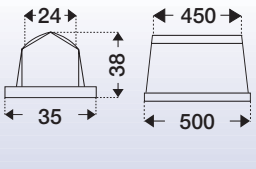
0180

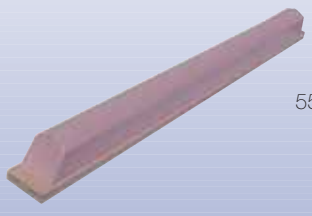




1030 g

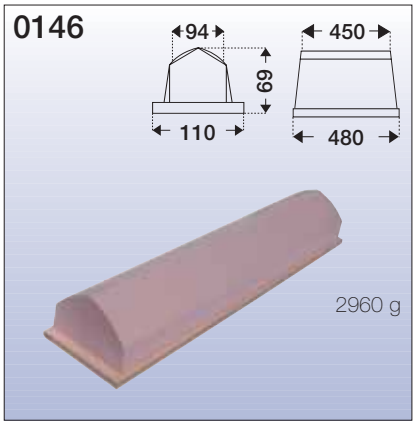
0111

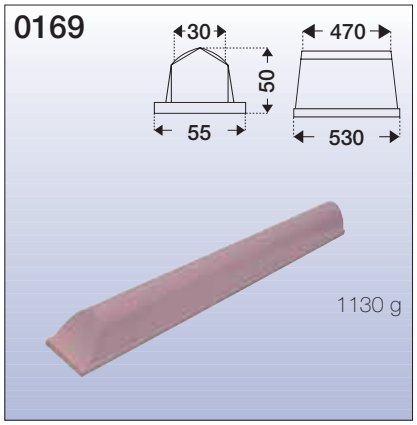


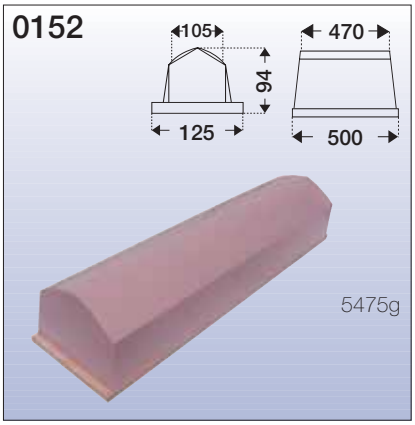


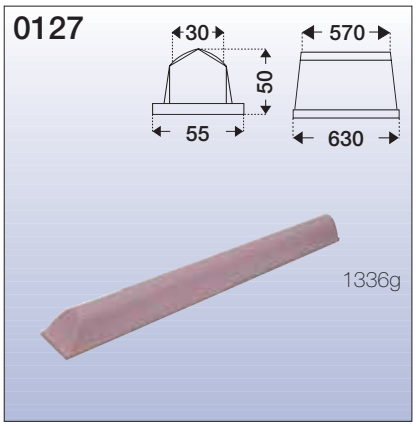
554 g

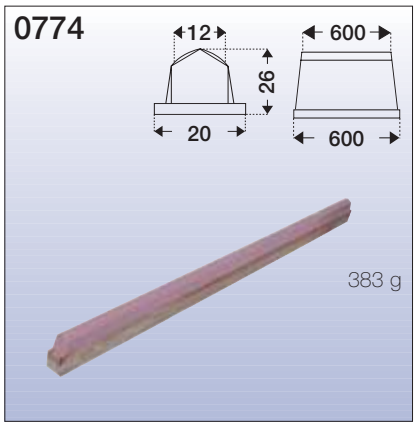
IV. Pad list with photos







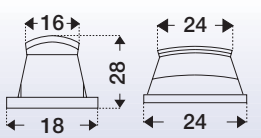




IV. Pad list with photos

4.3.2 RECTANGULAR - Curved roof ridge

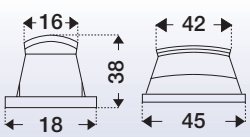
1300



13 g

aluminium shaft M5

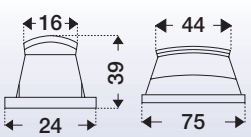
1346

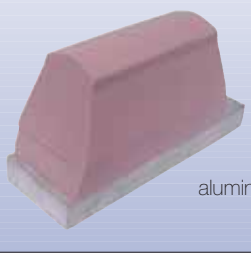


40 g

aluminium shaft 2xM4

1433

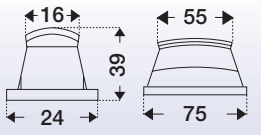


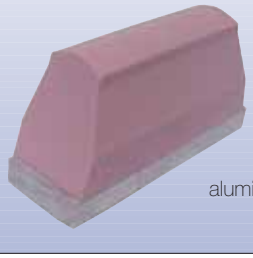


82 g

aluminium shaft 2xM4

1416

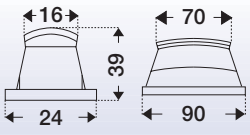




90 g

aluminium shaft 2xM4

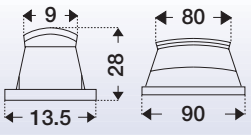
1415

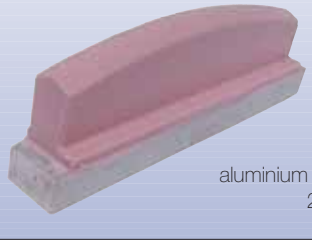


110 g

aluminium shaft 2xM4

1328

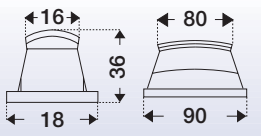




43 g

aluminium shaft 2xM4

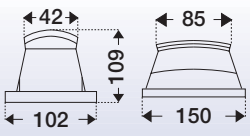
1299

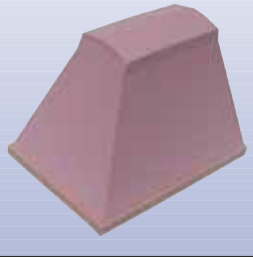


80 g

aluminium shaft 2xM4

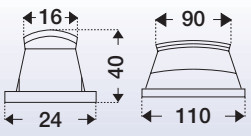
1305





1080g

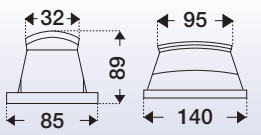
1431

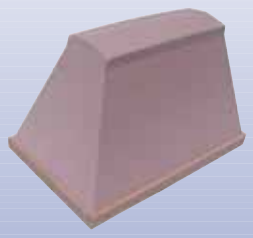


133 g

aluminium shaft 2xM4

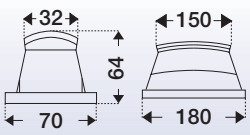
1309

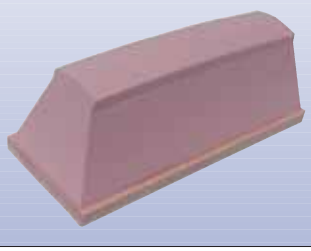




700g

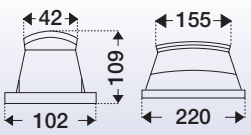
1422

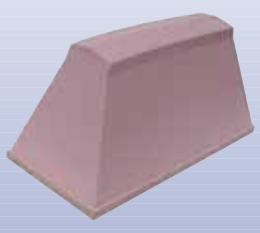




575g

1307

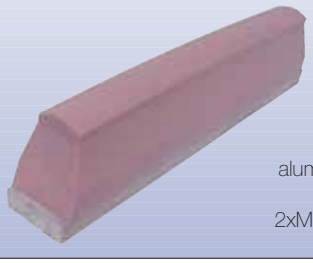




1690g

IV. Pad list with photos

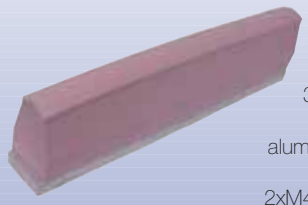
1413



190 g

aluminium
shaft
2xM4+M5

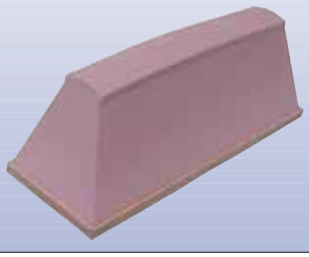
1408



305 g

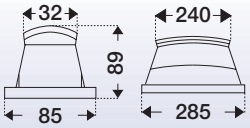
aluminium
shaft
2xM4+M5

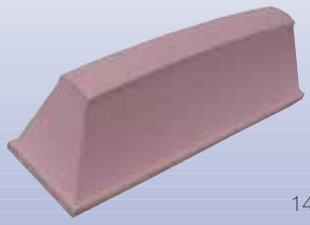
1311



1255 g

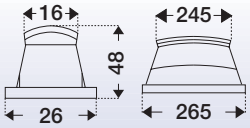
1278

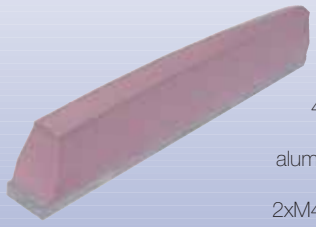




1470 g

1332

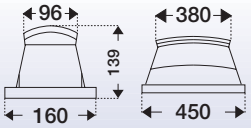


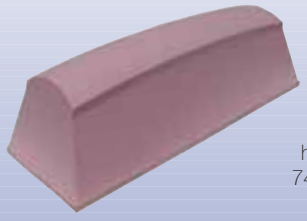


420 g

aluminium
shaft
2xM4+M5

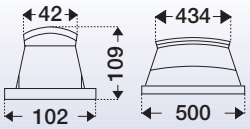
1292

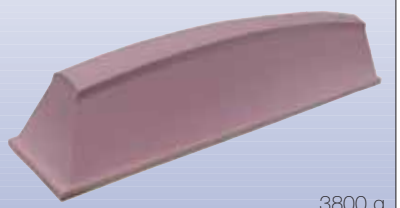




hollow
7425 g

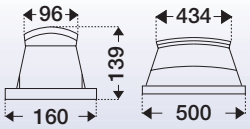
1290

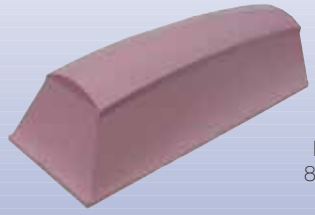




3800 g

1277



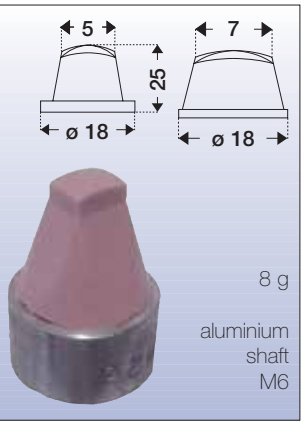


hollow
8140 g

IV. Pad list with photos

4.4 RECTANGULAR - Varying standard shapes

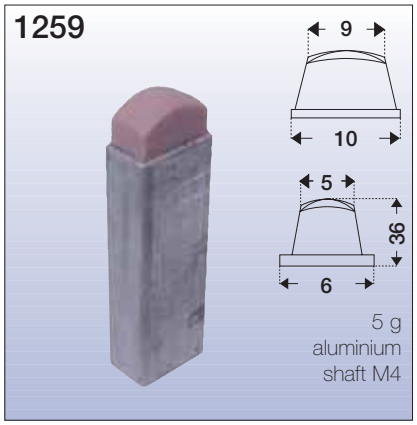
1426



8 g

aluminium
shaft
M6

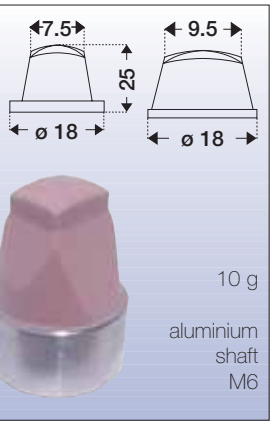
1259



5 g

aluminium
shaft M4

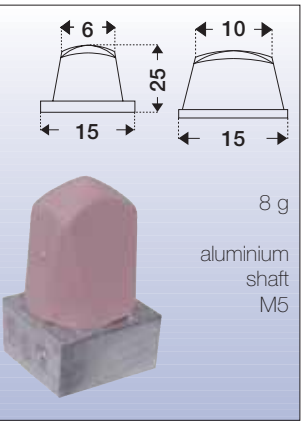
1156



10 g

aluminium
shaft
M6

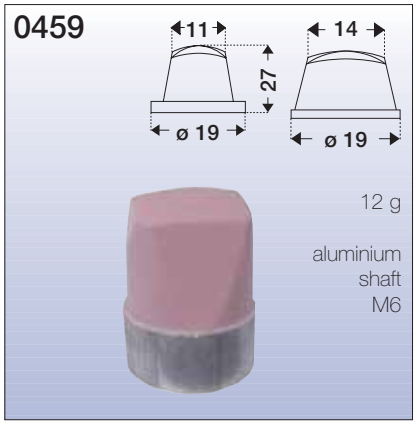
0555



8 g

aluminium
shaft
M5

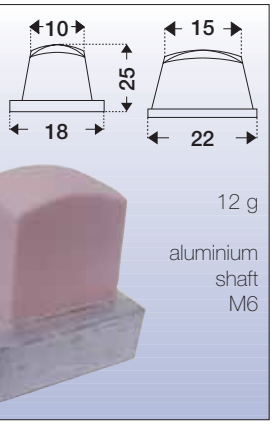
0459



12 g

aluminium
shaft
M6

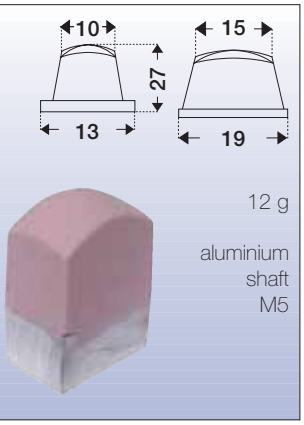
0242



12 g

aluminium
shaft
M6

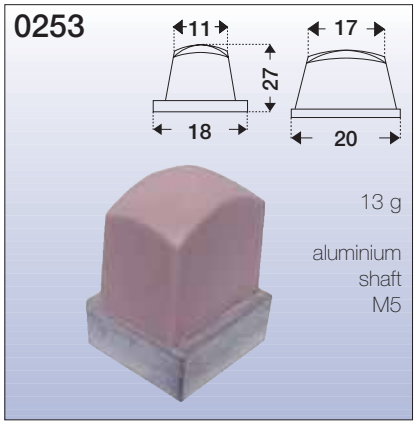
0274



12 g

aluminium
shaft
M5

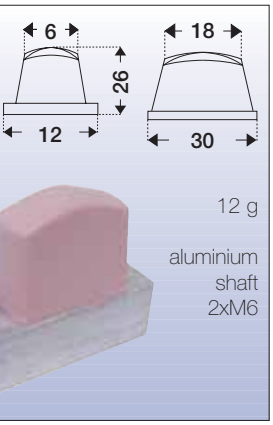
0253



13 g

aluminium
shaft
M5

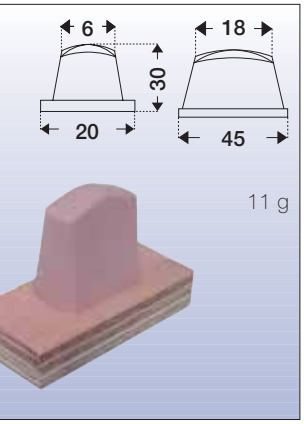
0638



12 g

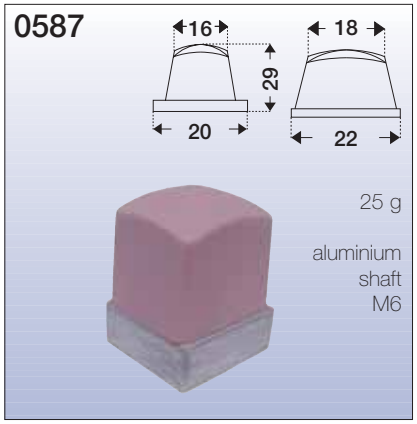
aluminium
shaft
2xM6

0132



11 g

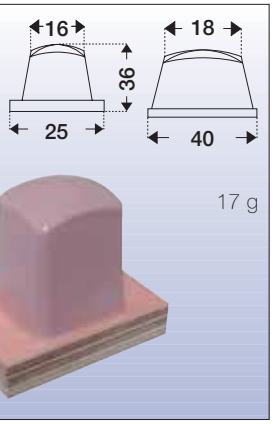
0587



25 g

aluminium
shaft
M6

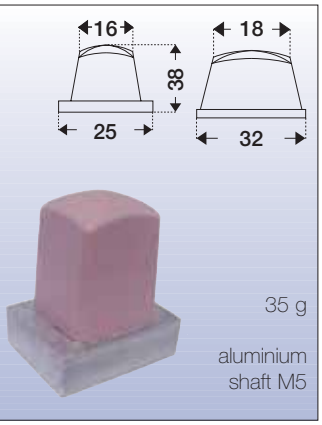
0410



17 g

IV. Pad list with photos

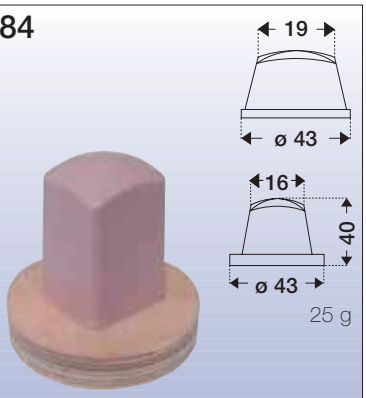
0801



35 g

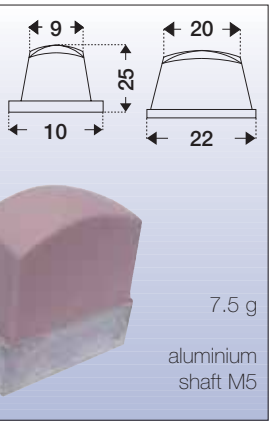
aluminium
shaft M5

0084



25 g

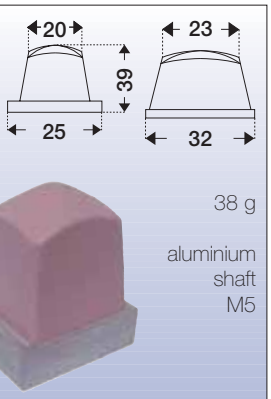
1395



7.5 g

aluminium
shaft M5

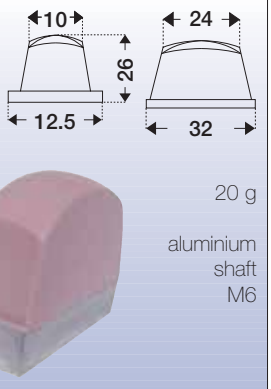
0885



38 g

aluminium
shaft
M5

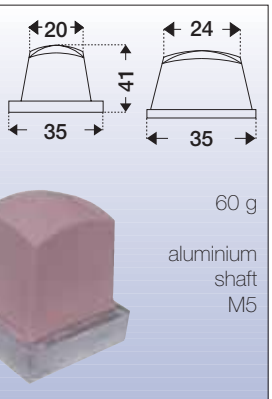
0254



20 g

aluminium
shaft
M6

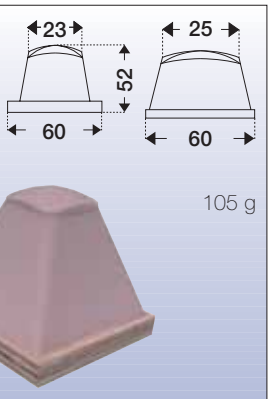
0817



60 g

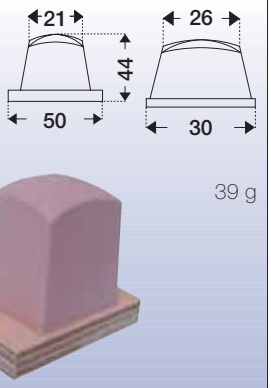
aluminium
shaft
M5

1326



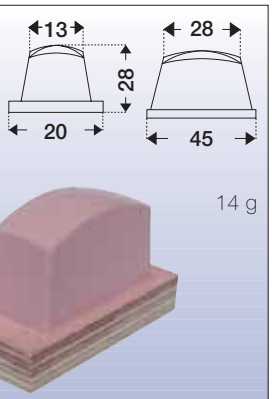
105 g

0040



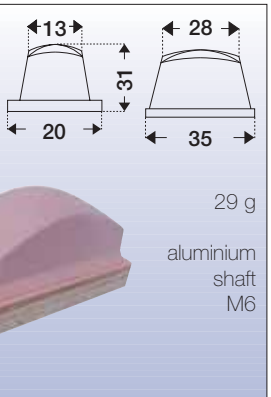
39 g

0633



14 g

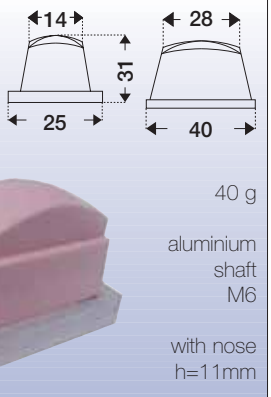
0925



29 g

aluminium
shaft
M6

0255

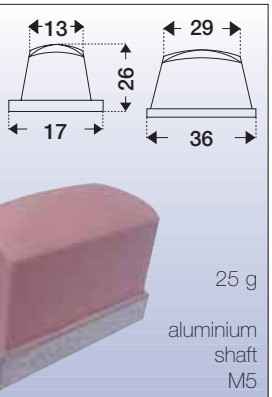


40 g

aluminium
shaft
M6

with nose
h=11mm

0844



25 g

aluminium
shaft
M5

IV. Pad list with photos

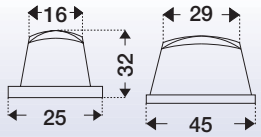
4.4 RECTANGULAR - Varying standard shapes *(continued)*

0847

30 g

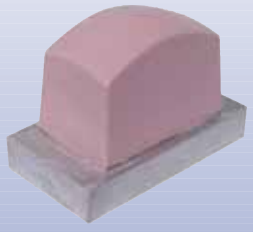
aluminium
shaft
M5

0765

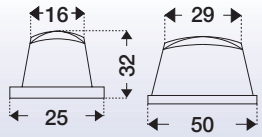


38 g

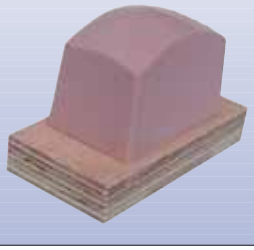
aluminium
shaft
M6



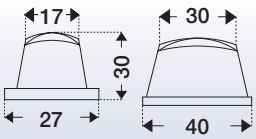
0156



25 g

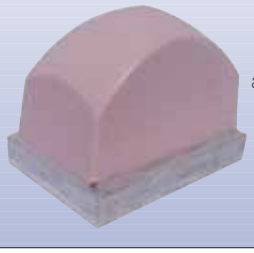


1032

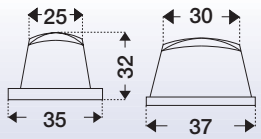


40 g

aluminium
shaft
M5

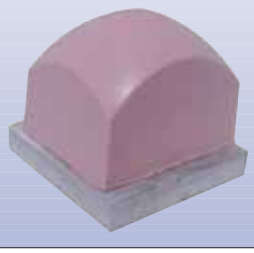


1031

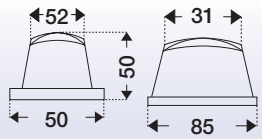


48 g

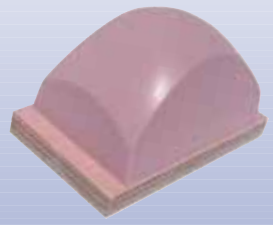
aluminium
shaft
M6



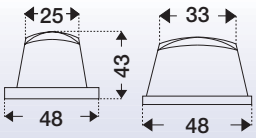
0346



140 g

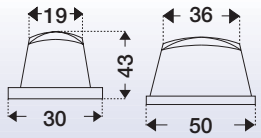


0078



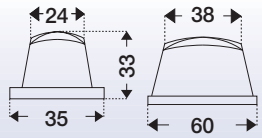
55 g

0072

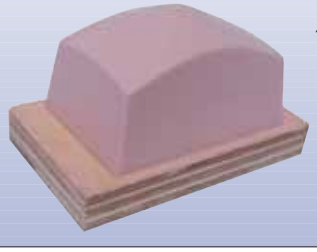


45 g

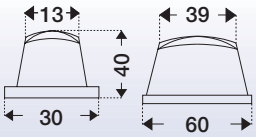
0196



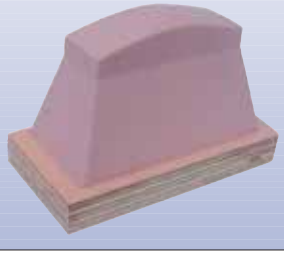
43 g



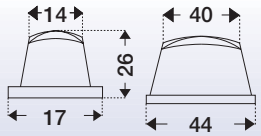
1188



40 g



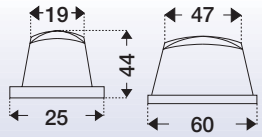
1234



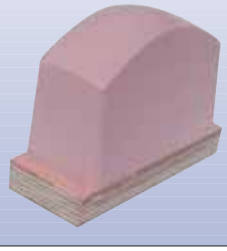
25 g

aluminium
shaft
M5

0395

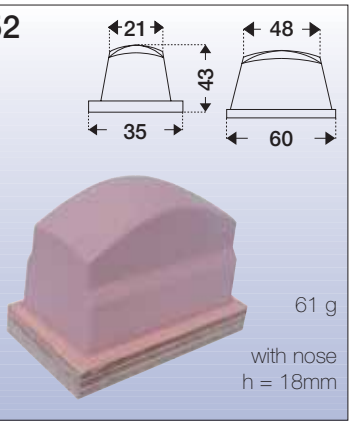


53 g



IV. Pad list with photos

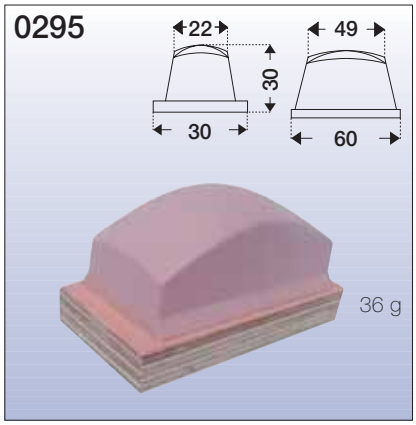
0752



61 g

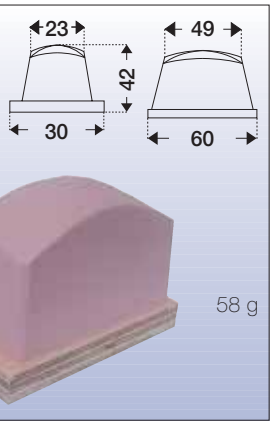
with nose
h = 18mm

0295



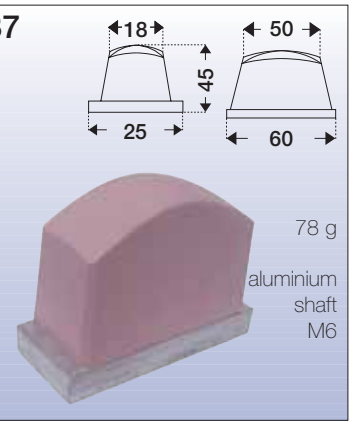
36 g

0403



58 g

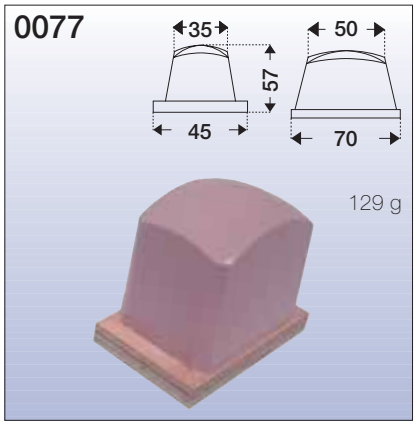
0537



78 g

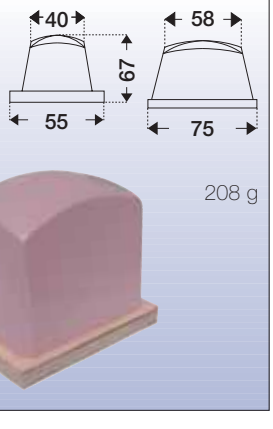
aluminium
shaft
M6

0077



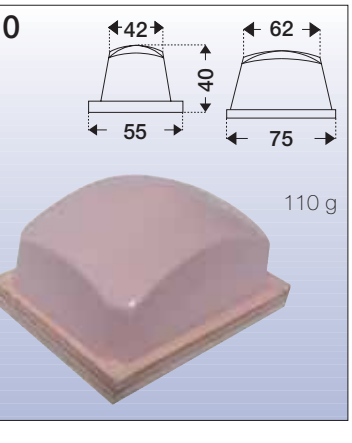
129 g

0071



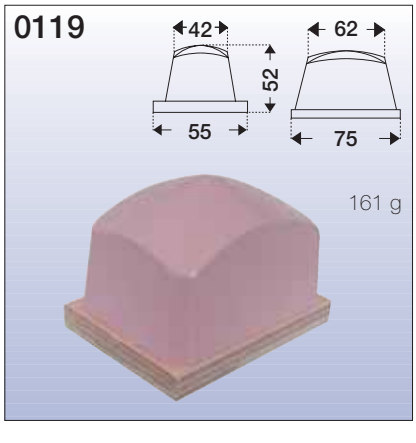
208 g

0710



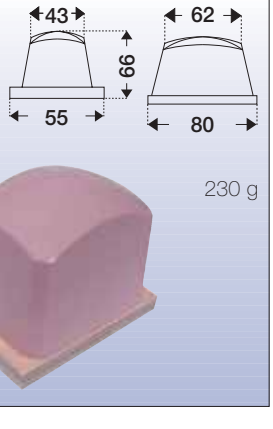
110 g

0119



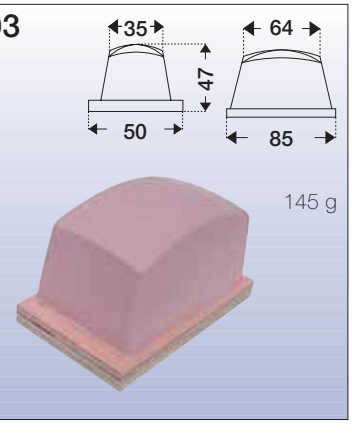
161 g

0017



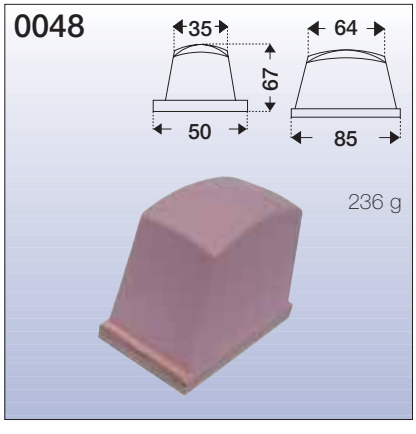
230 g

0303



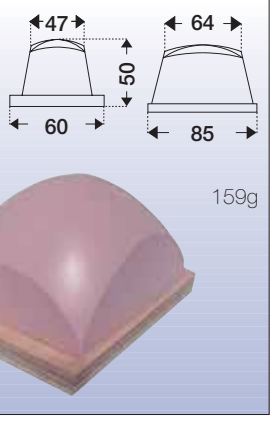
145 g

0048



236 g

0137

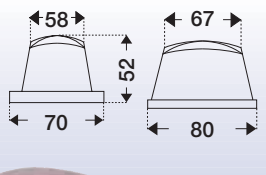


159g

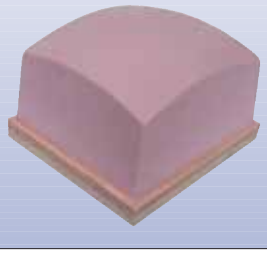
IV. Pad list with photos

4.4 RECTANGULAR - Varying standard shapes *(continued)*

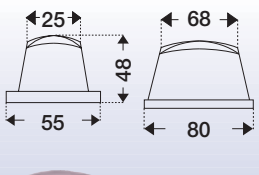
0409



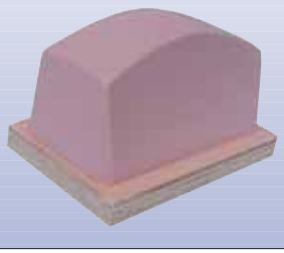
242 g



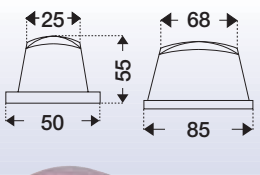
0162



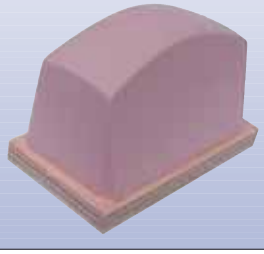
134 g



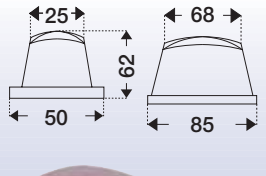
0365



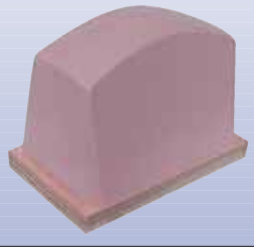
158 g



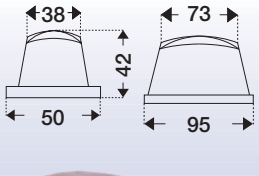
0082



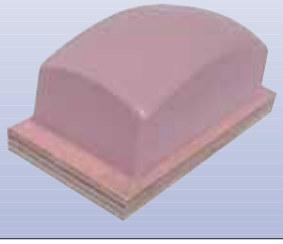
197 g



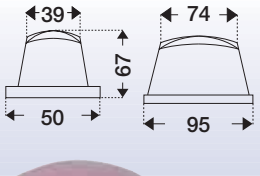
0190



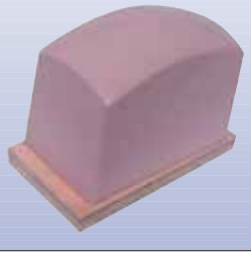
139 g



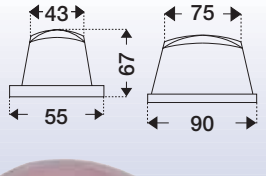
0056



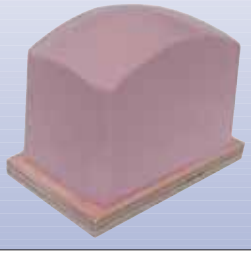
260 g



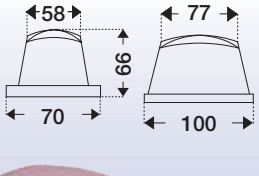
0115



265 g

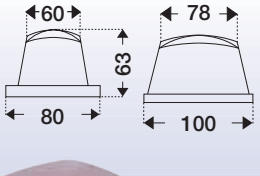


0151

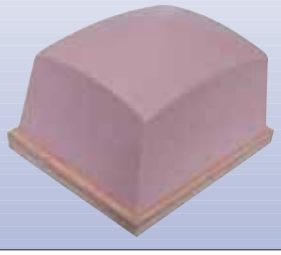


375 g

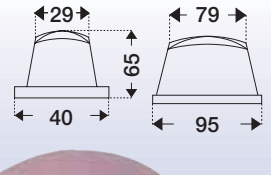
0360



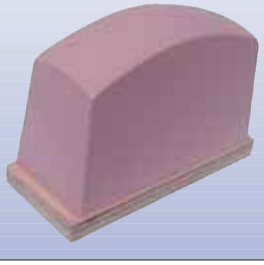
388 g



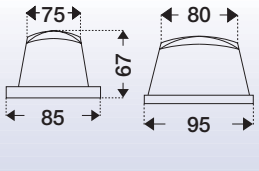
0700



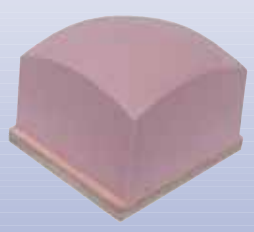
212 g



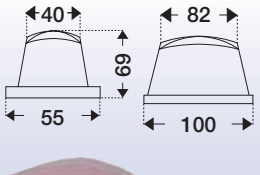
1097



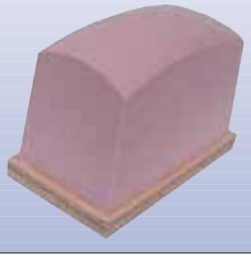
486 g



0762

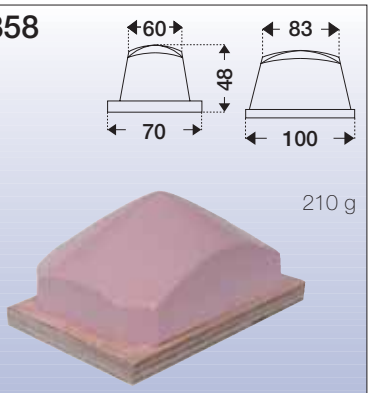


318 g



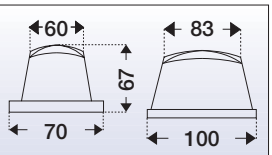
IV. Pad list with photos

0358

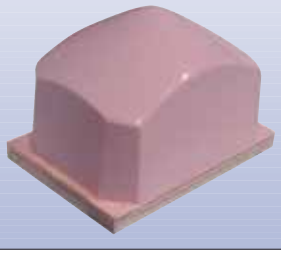


210 g

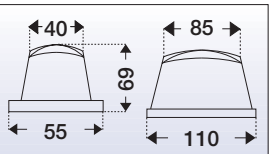
0166



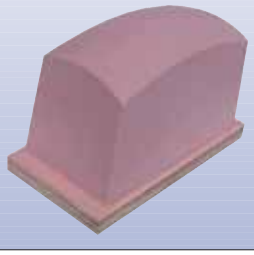
348 g



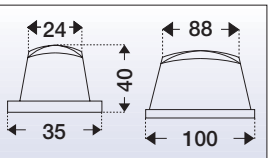
0140



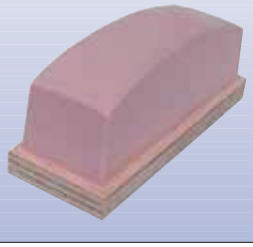
420 g



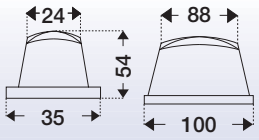
0709



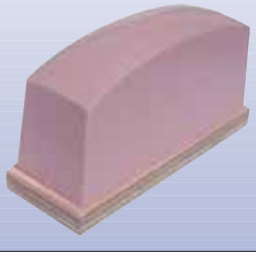
107 g



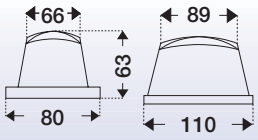
0107



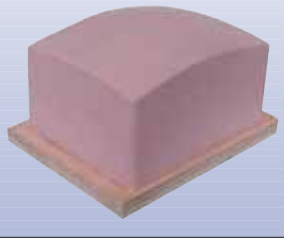
158 g



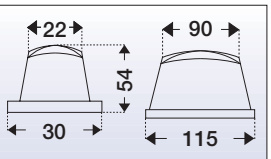
0066



423 g

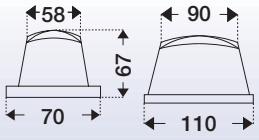


0820

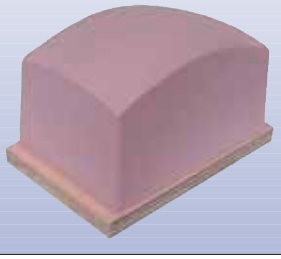


170 g

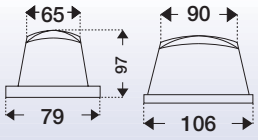
0083



424 g

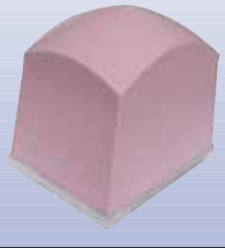


0865

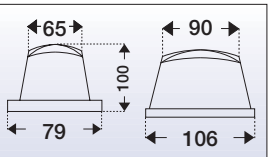


840 g

aluminium
shaft
3xM4



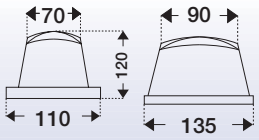
0868



886 g

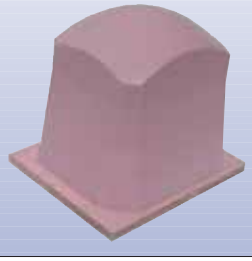
aluminium
shaft
3xM4

1241

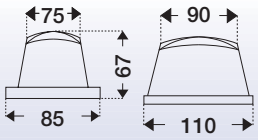


1110 g

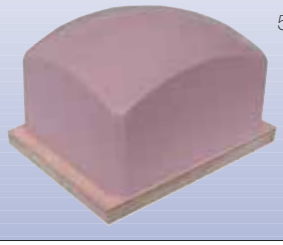
hollow



0061



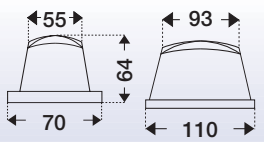
537 g



IV. Pad list with photos

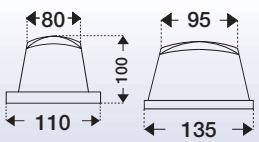
4.4 RECTANGULAR - Varying standard shapes *(continued)*

0163

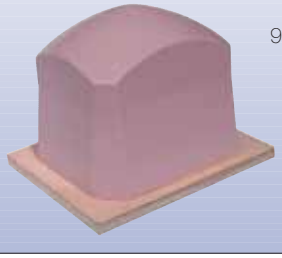


421 g

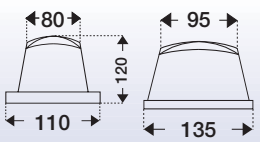
1072



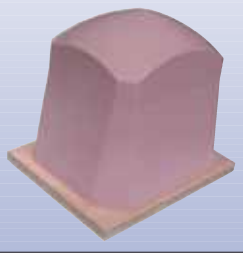
950 g



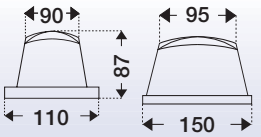
0835



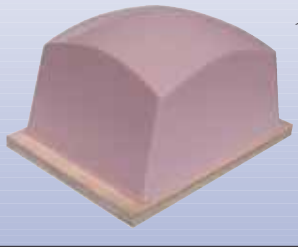
1190 g



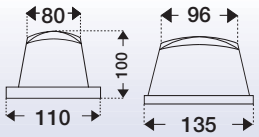
0867



1025 g

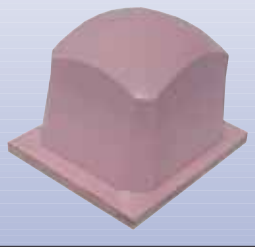


1220

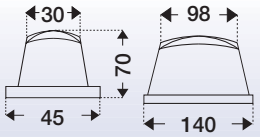


845 g

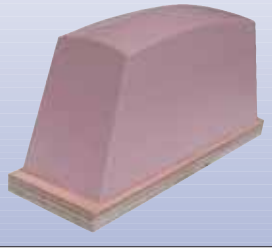
hollow



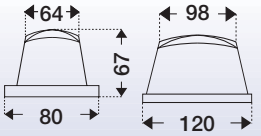
0756



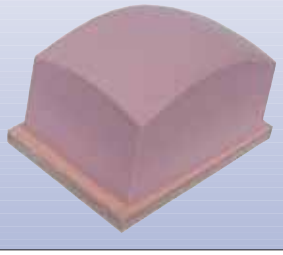
348 g



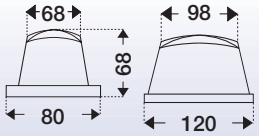
0378



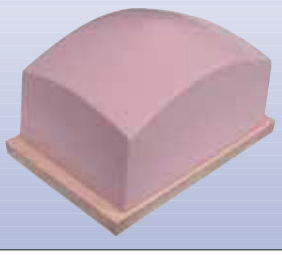
510 g



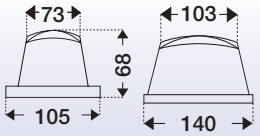
0154



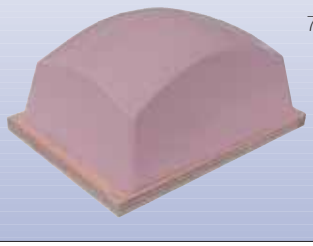
514 g



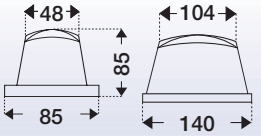
0075



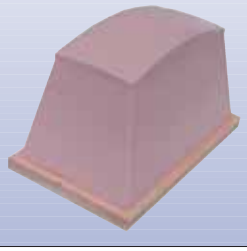
704 g



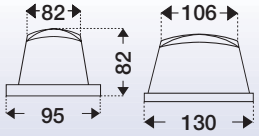
1263



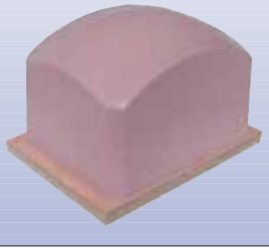
665 g



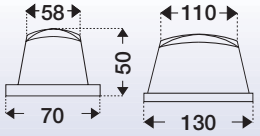
0059



910 g



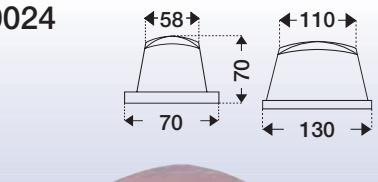
0384

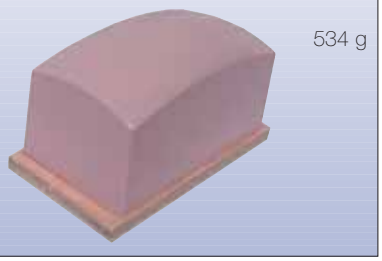


352 g

IV. Pad list with photos

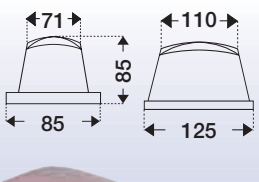
0024

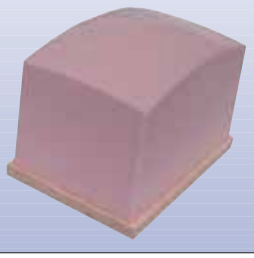




534 g

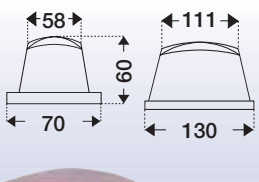
0714

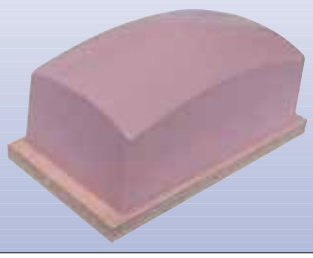




840 g

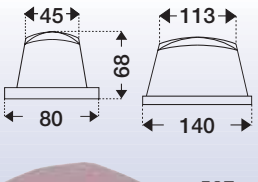
0309

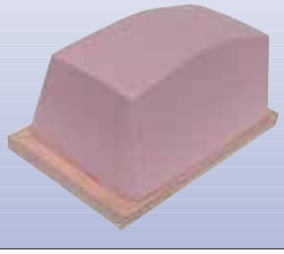




427 g

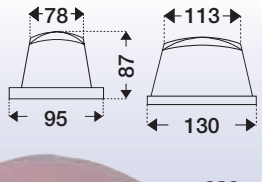
0076

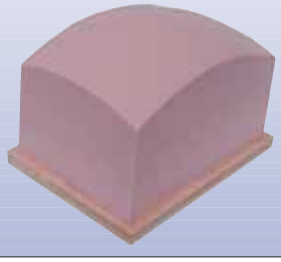




567 g

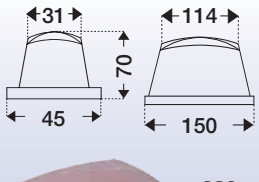
0939

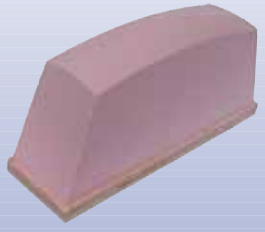




930 g

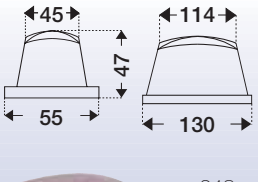
0738

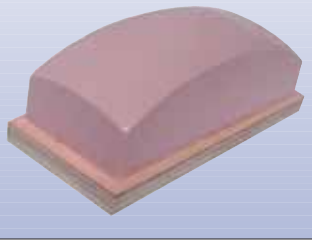




389 g

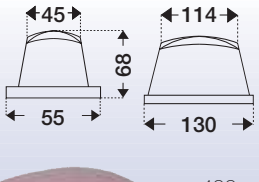
0302

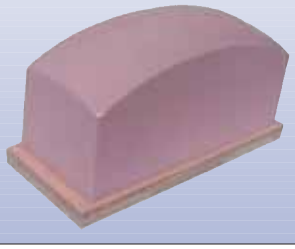




248 g

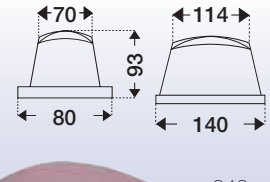
0030

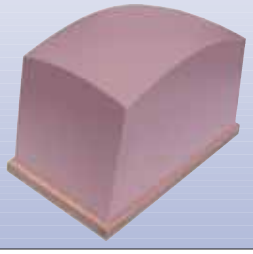




400 g

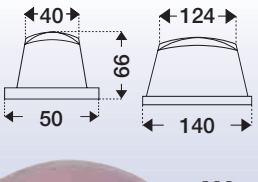
0742

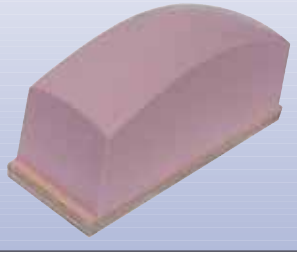




940 g

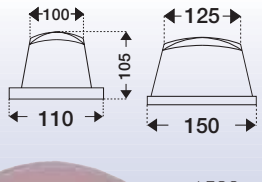
0437

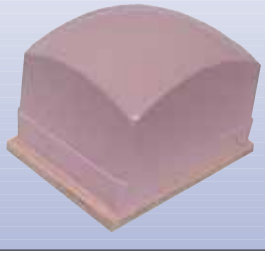




390 g

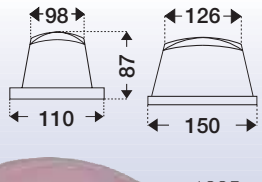
1218

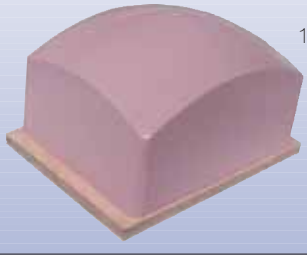




1530 g

0073



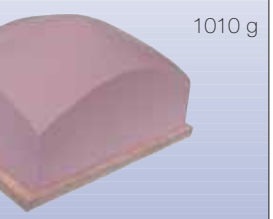


1225 g

IV. Pad list with photos

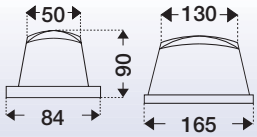
4.4 RECTANGULAR - Varying standard shapes

0108

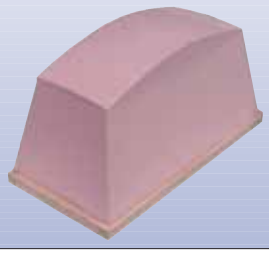


1010 g

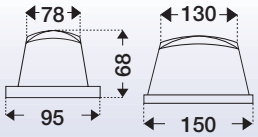
1264



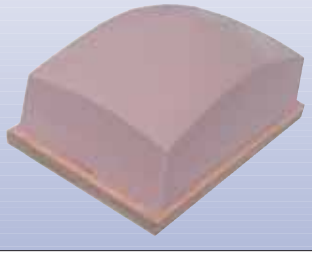
925 g



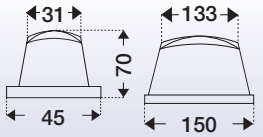
0054



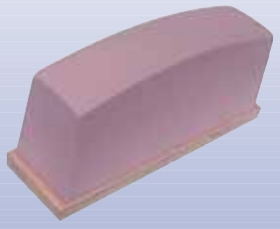
741 g



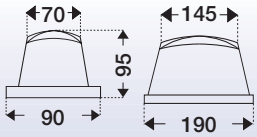
0699



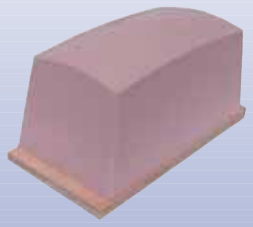
408 g



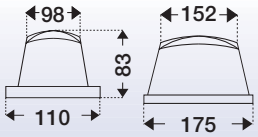
0880



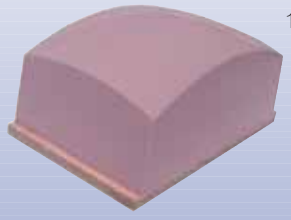
1345 g



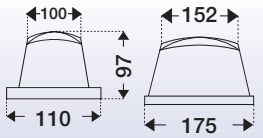
0147



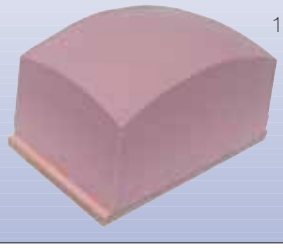
1510 g



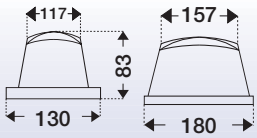
0558



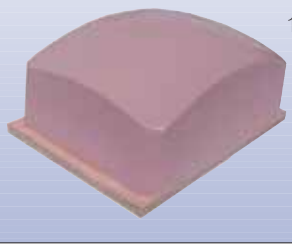
1800 g



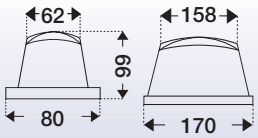
0089



1726 g

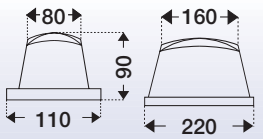


0971

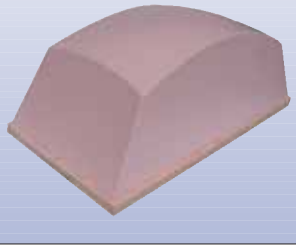


1290 g

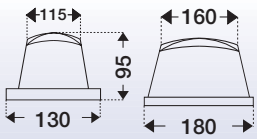
1016



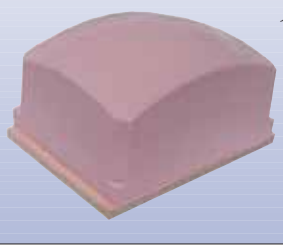
1630 g



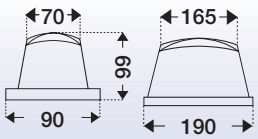
0859



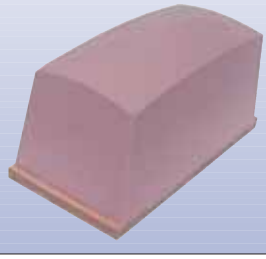
1985 g



0949



1426 g

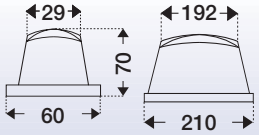


IV. Pad list with photos

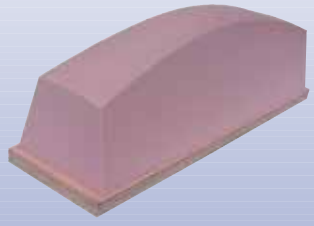
0931

1906 g

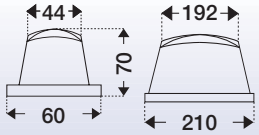
0200



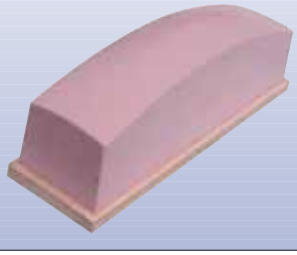
660 g



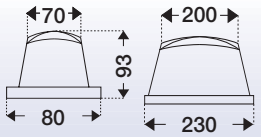
0144



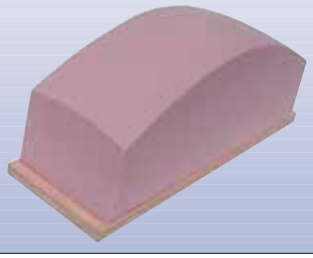
707 g



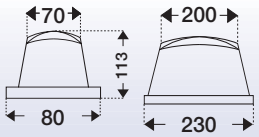
0153



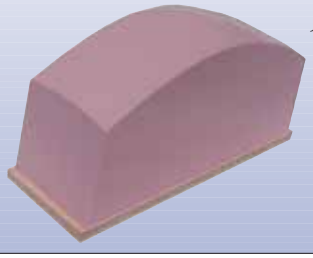
1466 g



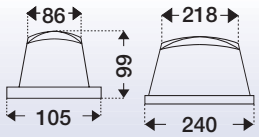
0289



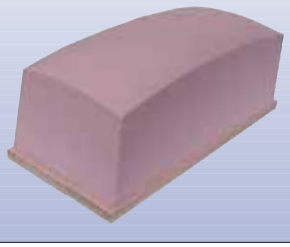
1924 g



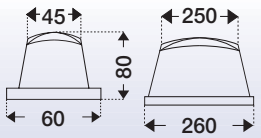
0142



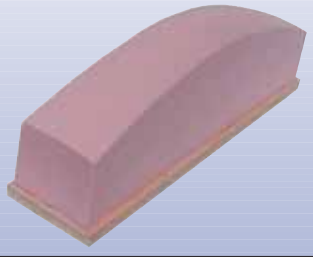
2226 g



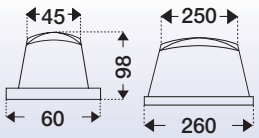
0890



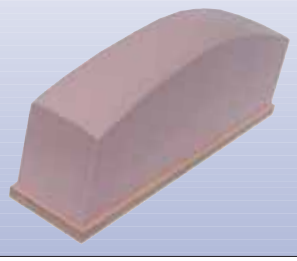
996 g



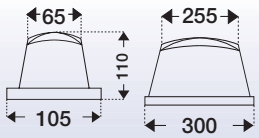
1008



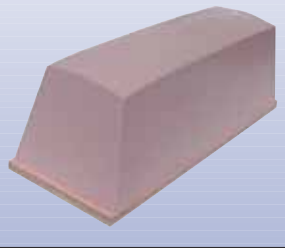
1360 g



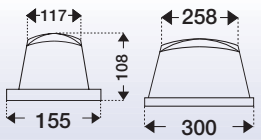
1117



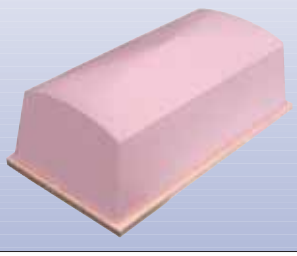
2817 g



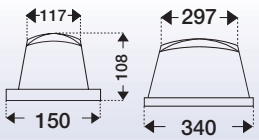
0364



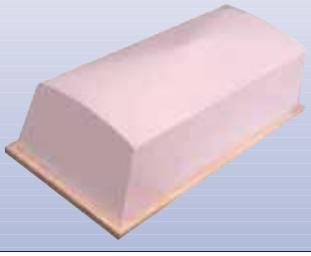
4250 g



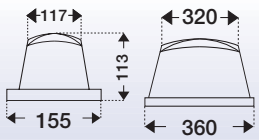
0197



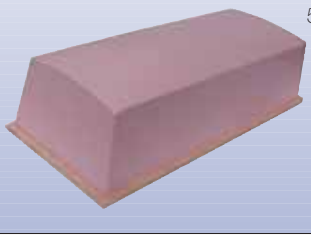
4800 g



0447



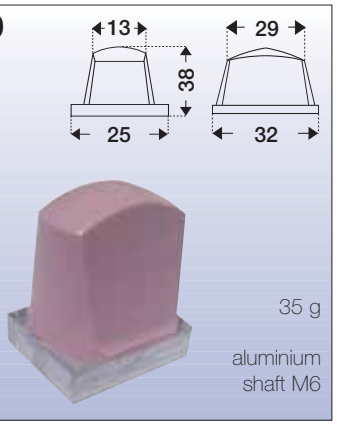
5050 g



IV. Pad list with photos

4.5 RECTANGULAR - Pyramid shaped with domed print surface

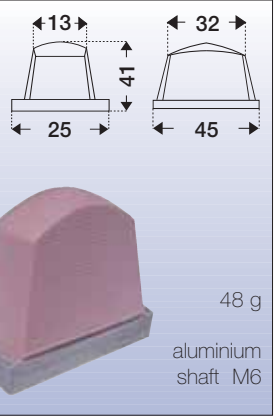
1129



35 g

aluminium shaft M6

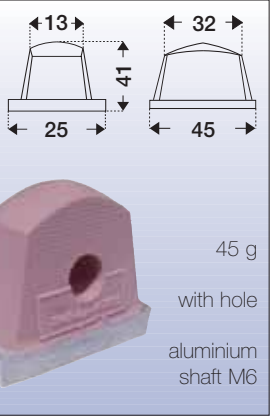
1060



48 g

aluminium shaft M6

1231

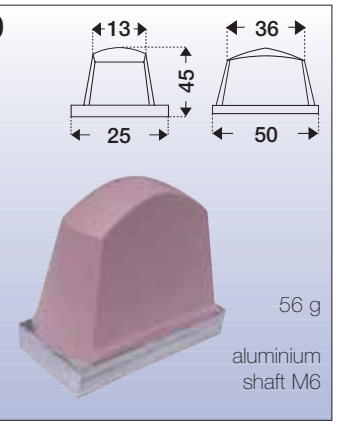


45 g

with hole

aluminium shaft M6

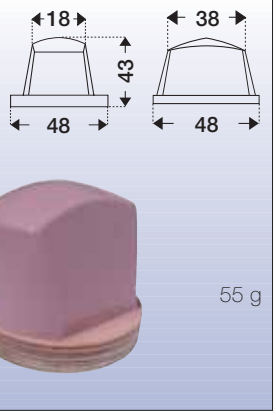
1140



56 g

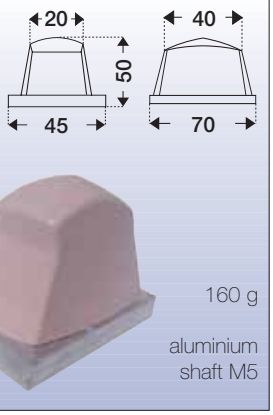
aluminium shaft M6

0023



55 g

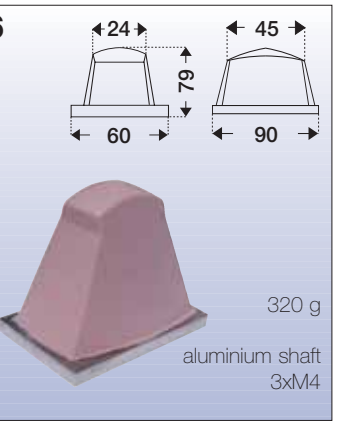
1275



160 g

aluminium shaft M5

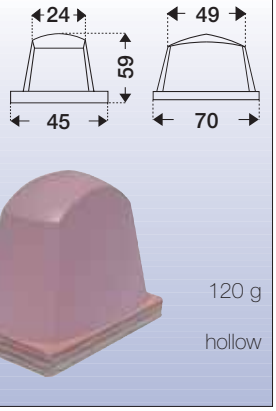
1076



320 g

aluminium shaft 3xM4

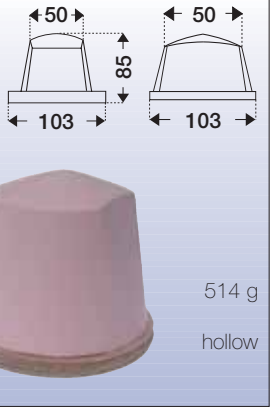
1331



120 g

hollow

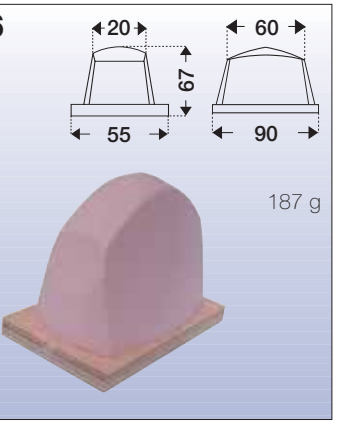
0986



514 g

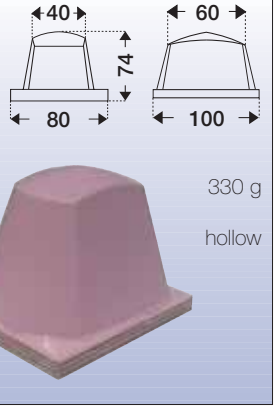
hollow

0086



187 g

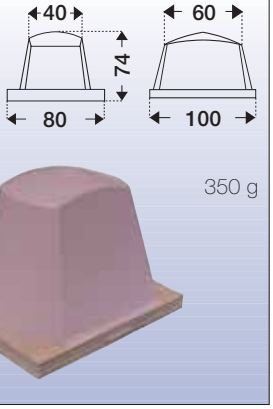
1012



330 g

hollow

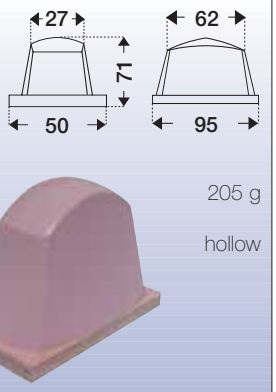
1065



350 g

IV. Pad list with photos

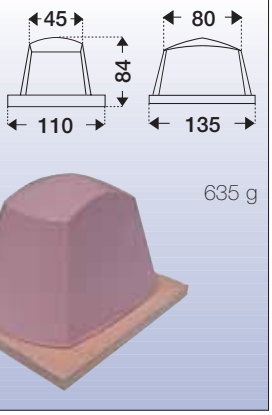
1335



205 g

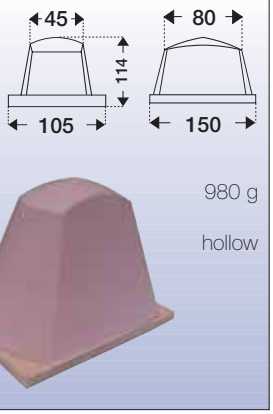
hollow

1255



635 g

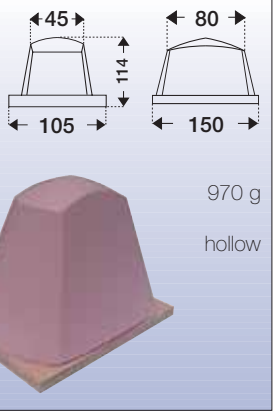
1216



980 g

hollow

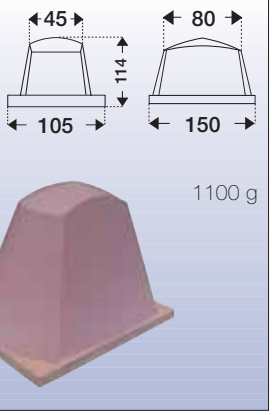
1137



970 g

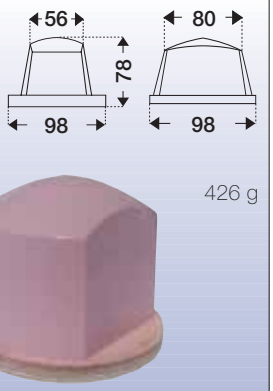
hollow

1095



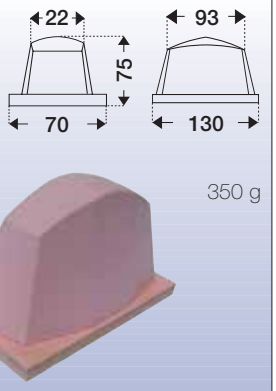
1100 g

0114



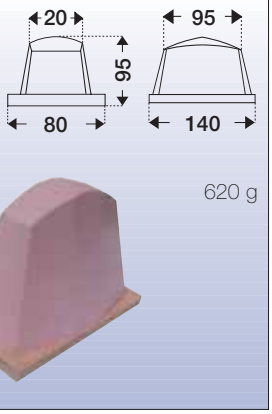
426 g

1135



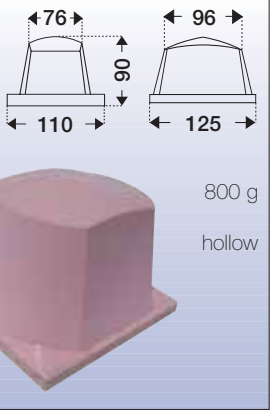
350 g

1037



620 g

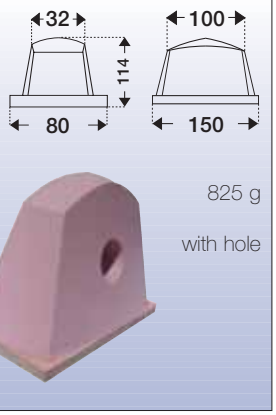
1347



800 g

hollow

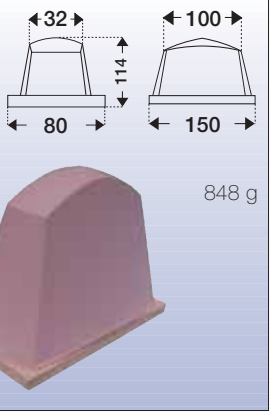
1412



825 g

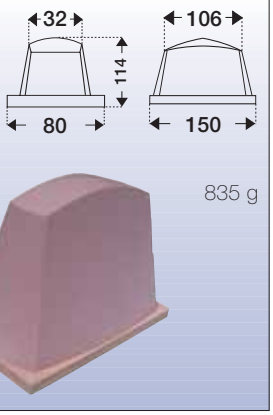
with hole

1094



848 g

1184

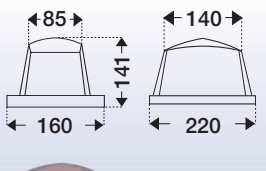


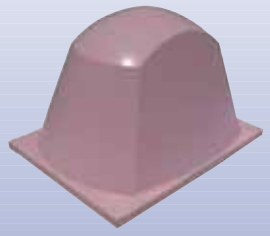
835 g

IV. Pad list with photos

4.5 RECTANGULAR - Pyramid shaped with domed print surface *(continued)*

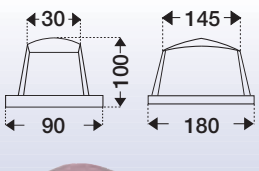
1313

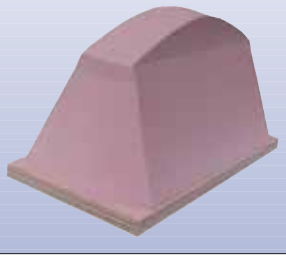




2850 g

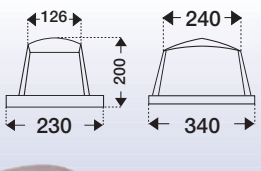
1116

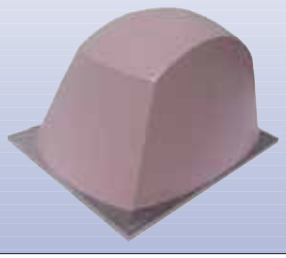




939 g

1390



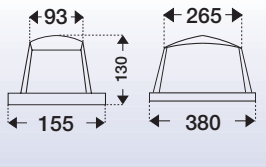


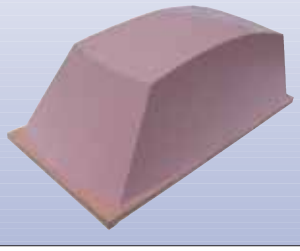
10470 g

hollow

aluminium shaft 4xM4

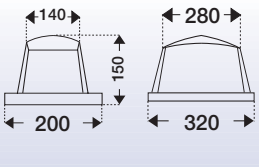
1099

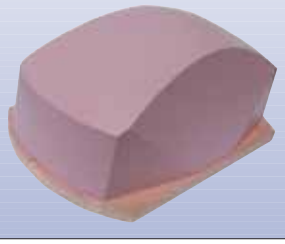




5600 g

1004



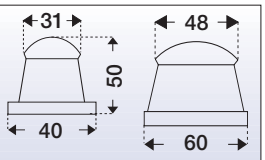


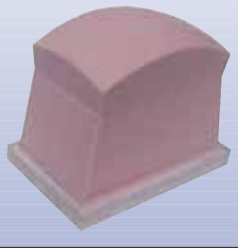
6200 g

hollow

4.6 RECTANGULAR - with a waist

1017

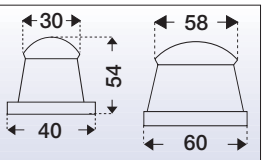


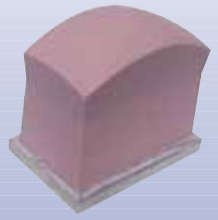


110 g

aluminium shaft M5

1018

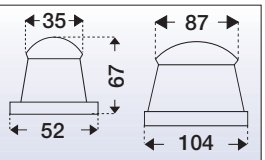


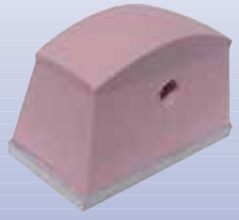


120 g

aluminium shaft M5

0878



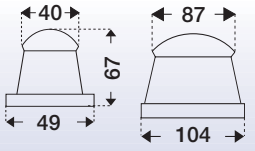


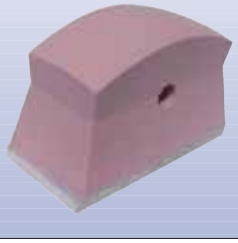
340 g

with hole

aluminium shaft 2xM4

0883





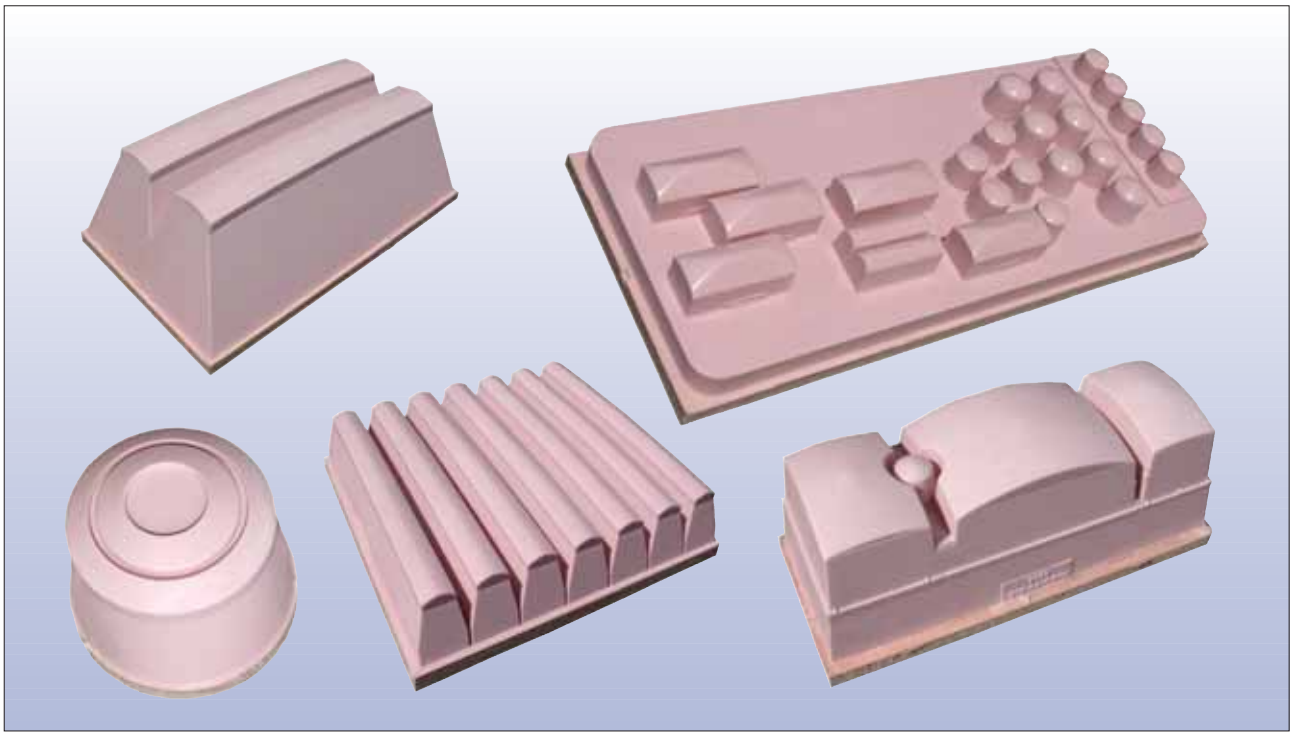
390 g

with hole

aluminium shaft 2xM4

5. SPECIAL PAD SHAPES

Special pads, special shapes, modified and combined standard pads



Over 1000 special pads are available on request. Teca-Print are happy to develop custom pads matching your printing requirements.

Pads for rotary printing

Rotary pad printing module RPS 200

Various rotary printing pads

V. Appendix

A. Index of pad numbers

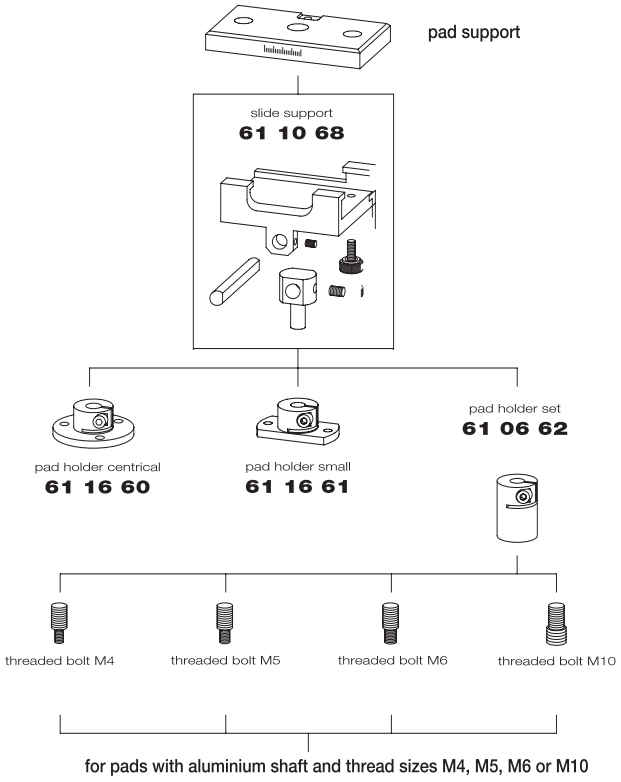
pad	page	pad	page	pad	page	pad	page
1	16	69	31	145	32	309	43
2	18	70	28	146	33	311	19
3	18	71	39	147	44	326	30
4	16	72	38	151	40	328	15
5	16	73	43	152	33	346	38
6	16	74	29	153	45	355	23
7	16	75	42	154	42	358	41
8	16	76	43	156	38	360	40
9	19	77	39	158	14	363	17
10	18	78	38	159	14	364	45
11	14	79	31	161	23	365	40
17	39	80	24	162	40	368	14
19	27	81	32	163	42	376	23
20	27	82	40	166	41	378	42
21	30	83	41	167	27	382	27
22	25	84	37	169	33	383	17
23	46	85	25	172	14	384	42
24	43	86	46	175	32	385	28
25	20	87	29	176	31	388	27
26	20	88	32	180	32	390	24
27	15	89	44	181	32	395	38
28	25	90	15	182	19	400	31
29	29	91	28	183	26	401	30
30	43	92	14	184	26	403	39
34	23	93	14	185	26	405	17
35	23	94	31	186	26	406	27
39	23	95	18	187	26	407	27
40	37	97	32	190	40	409	40
42	19	98	14	195	31	410	36
43	30	101	24	196	38	415	17
44	30	103	30	197	45	416	29
45	24	105	16	198	18	418	29
46	27	107	41	199	14	422	27
47	19	108	44	200	45	424	31
48	39	109	28	209	28	427	31
49	28	110	31	212	27	428	31
50	14	111	32	213	27	431	18
51	24	114	47	214	28	437	43
52	32	115	40	242	36	447	45
53	25	118	29	248	23	450	20
54	44	119	39	249	23	457	28
55	19	120	19	253	36	459	36
56	40	127	33	254	37	470	17
58	19	129	30	255	37	477	29
59	42	132	36	265	32	501	27
60	19	134	26	274	36	506	24
61	41	135	26	284	29	518	24
62	24	136	26	289	45	521	17
63	19	137	39	295	39	522	17
64	25	138	29	302	43	525	17
65	19	140	41	303	39	532	26
66	41	142	45	305	30	537	39
67	32	144	45	307	24	538	17

pad	page	pad	page	pad	page	pad	page
539	17	868	41	1143	18	1421	21
542	29	878	48	1144	18	1422	34
548	14	880	44	1156	36	1426	36
555	36	883	48	1184	47	1431	34
558	44	885	37	1188	38	1433	34
570	22	886	22	1189	17		
579	31	890	45	1205	21		
587	36	894	22	1209	20		
597	20	895	22	1215	21		
598	27	896	22	1216	47		
600	18	918	29	1218	43		
605	17	919	28	1220	42		
610	30	925	37	1230	26		
613	32	931	45	1231	46		
628	15	939	43	1234	38		
633	37	941	30	1241	41		
636	15	949	44	1242	24		
637	15	971	44	1255	47		
638	36	986	46	1257	21		
646	30	998	29	1258	26		
673	31	999	18	1259	36		
699	44	1004	48	1261	21		
700	40	1005	21	1263	42		
709	41	1008	45	1264	44		
710	39	1012	46	1275	46		
714	43	1013	22	1277	35		
715	19	1014	22	1278	35		
722	15	1016	44	1290	35		
738	43	1017	48	1292	35		
742	43	1018	48	1299	34		
745	28	1031	38	1300	34		
752	39	1032	38	1305	34		
756	42	1034	26	1307	34		
762	40	1037	47	1309	34		
763	24	1060	46	1311	35		
765	38	1065	46	1313	48		
770	28	1066	18	1326	37		
774	33	1072	42	1328	34		
779	30	1076	46	1331	46		
781	20	1080	21	1332	35		
791	23	1086	18	1335	47		
801	37	1094	47	1344	21		
817	37	1095	47	1346	34		
820	41	1097	40	1347	47		
834	21	1099	48	1389	21		
835	42	1116	48	1390	48		
842	24	1117	45	1395	37		
844	37	1119	21	1406	21		
847	38	1120	14	1408	35		
859	44	1129	46	1412	47		
864	22	1135	47	1413	35		
865	41	1137	47	1415	34		
867	42	1140	46	1416	34		

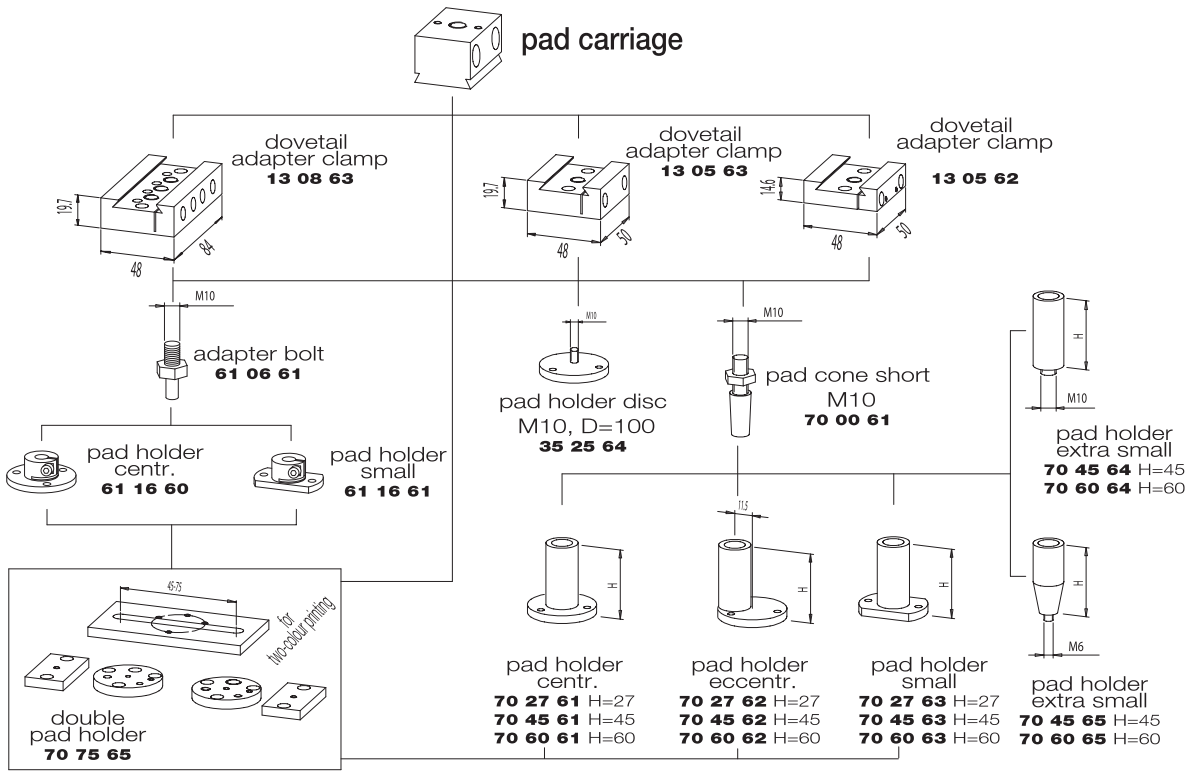
V. Appendix

B. Pad Accessories - Diagrammatical Drawings

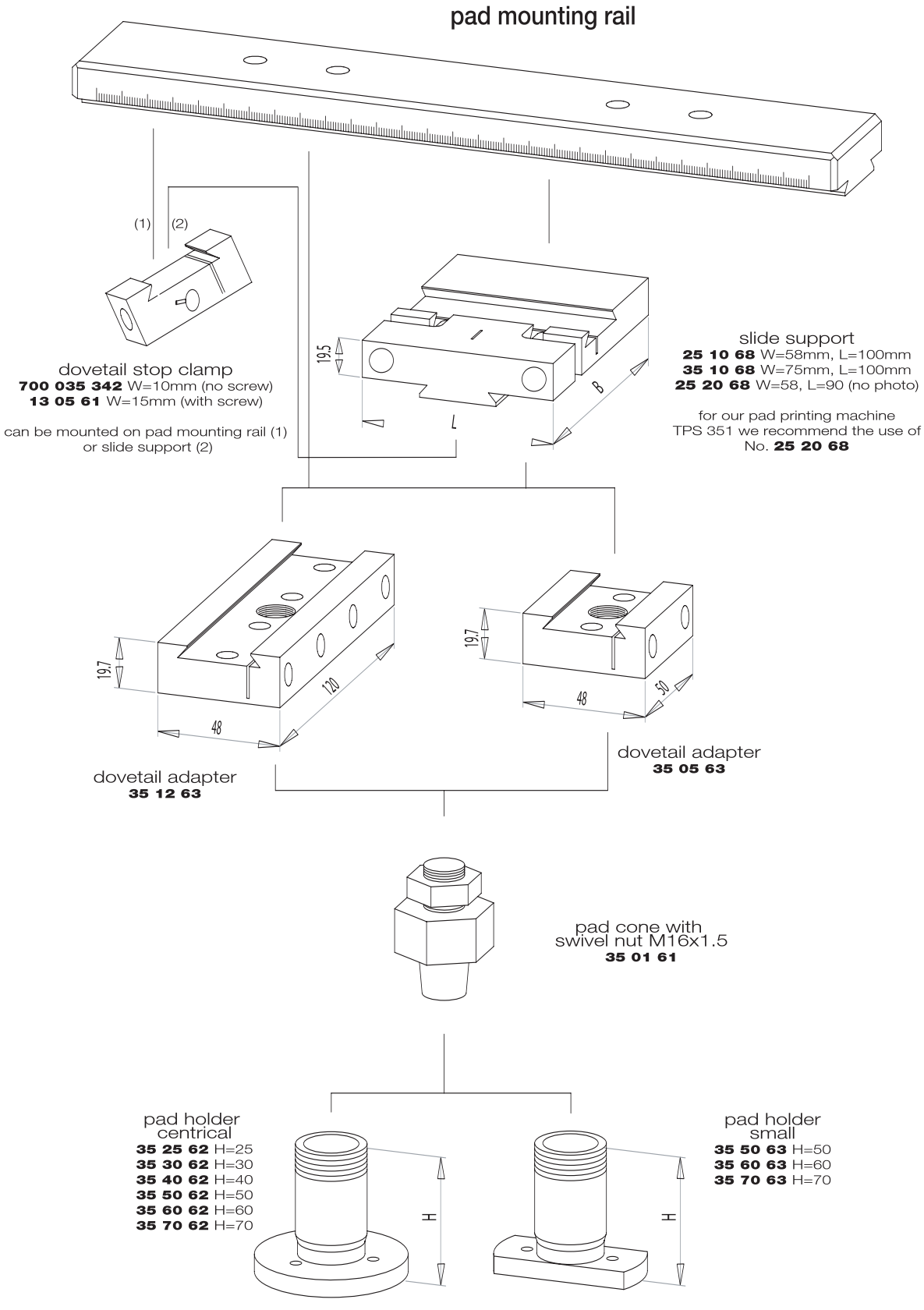
1. Pad Accessories for TC60 / TC63K / TC64 / TC64K



2. Pad Accessories for Small Machines / Small Pads



3. Pad Accessories for Bigger Machines / Heavier Pads

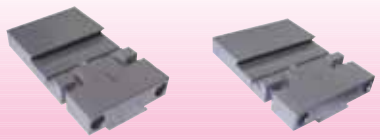


V. Appendix

B. Pad Accessories - Photos

1. Slide supporters, clamps, pad cones, pad discs

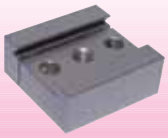
Slide Supporters



25 10 68
W=58mm
L=100mm

35 10 68
W=75mm
L=100mm

Dovetail adapter clamps



13 05 63
W=50mm / M10

13 08 63
W=84mm / M10

35 05 63
W=50mm / M16x1,5

35 12 63
W=120mm / M16x1,5

Stop Clamps

700 035 342
W=10mm

13 05 61
W=15mm

Pad Cones

70 00 61
with M10 nut,
pluggable pad holder

35 01 61
with M16x1,5 nut
threaded, screw-on

Adapter bolt

61 06 61
M10
see p. 52

Pad Holder Discs

35 25 64
D=100mm
with M10 screw

2. Pad Holders - pluggable (see diagrammatical drawing on p. 52)

Pad Holders (Small)

70 27 63
H=27mm

70 45 63
H=45mm

70 60 63
H=60mm

Pad Holders (Centrical)

70 27 61
H=27mm

70 45 61
H=45mm

70 60 61
H=60mm

Pad Holders (Eccentrical)

70 27 62
H=27mm

70 45 62
H=45mm

70 60 62
H=60mm

Pad Holders (Extra Small)

70 45 64
H=45mm / M10

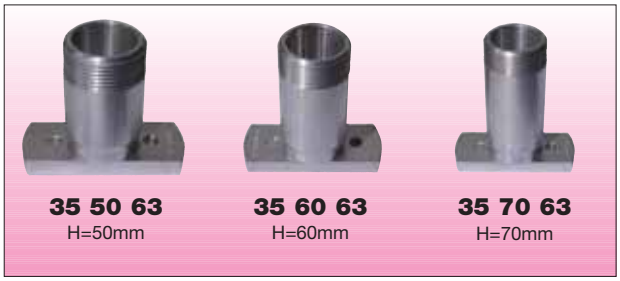
70 45 65
H=45mm / M6

70 60 64
H=60mm / M10

70 60 65
H=60mm / M6

3. Pad Holders - with thread (see diagrammatical drawing on p. 53)

Pad Holders (Small)

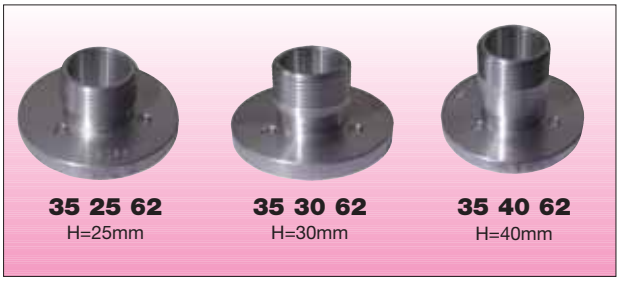


35 50 63
H=50mm

35 60 63
H=60mm

35 70 63
H=70mm

Pad Holders (Centrical)

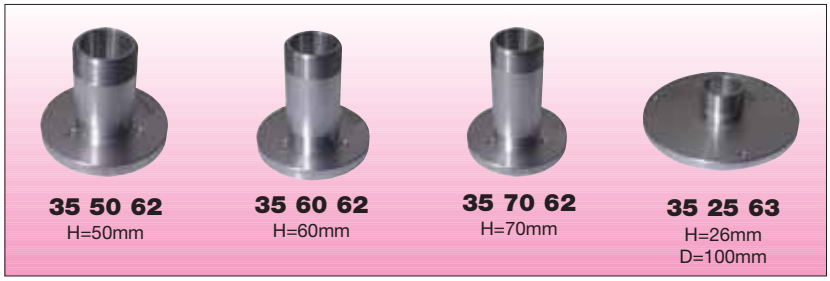


35 25 62
H=25mm

35 30 62
H=30mm

35 40 62
H=40mm

Pad Holders (Centrical) - *Continued*



35 50 62
H=50mm

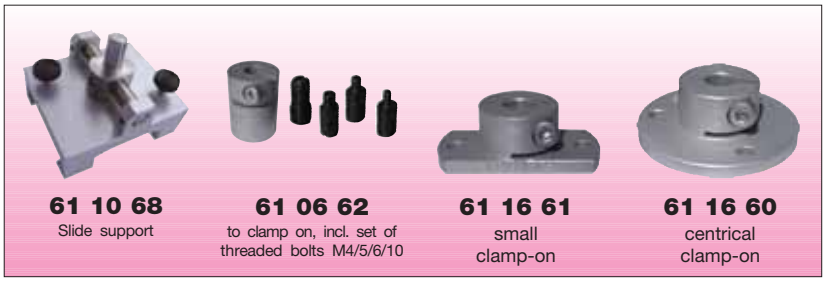
35 60 62
H=60mm

35 70 62
H=70mm

35 25 63
H=26mm
D=100mm

4. Special Pad Holders (see diagrammatical drawings on p. 52)

Slide Support ***Pad Holders (Small)***



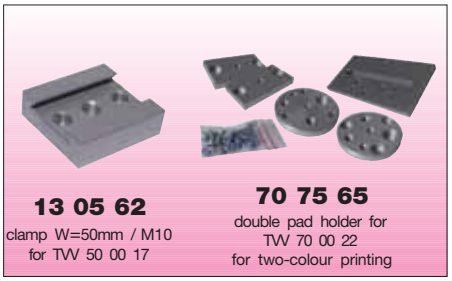
61 10 68
Slide support

61 06 62
to clamp on, incl. set of threaded bolts M4/5/6/10

61 16 61
small clamp-on

61 16 60
centrical clamp-on

For Pad Sliding Device (TVV)



13 05 62
clamp W=50mm / M10
for TVV 50 00 17

70 75 65
double pad holder for TVV 70 00 22
for two-colour printing

V. Appendix

C. Teca-Print - Everything for pad printing

The Teca-Print product range: pad printing machines, pad printing systems, peripherals, plates, inks and lots more...

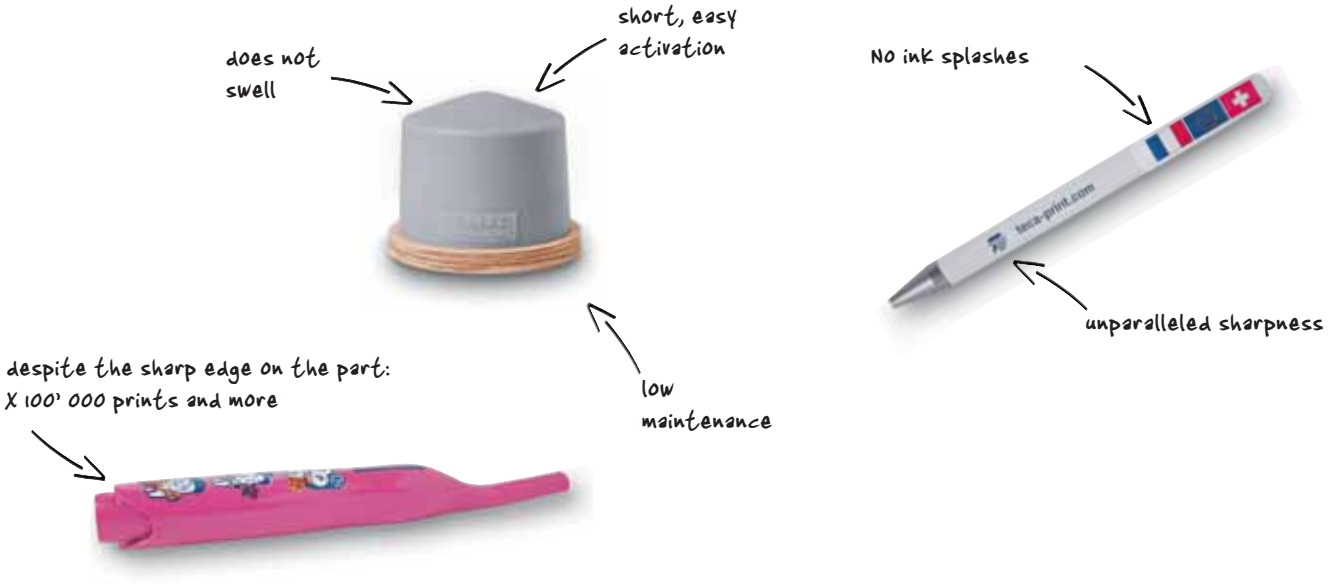
Visit our website

Teca-Print

high performance pad

pad properties

the highly developed STARX pad possess the following outstanding features:
antistatic behaviour – outstanding antistatic behavior allows for a perfect ink transfer without practically any ink splashes on the edges or ink remaining on the pad.
resistance – unparalleled mechanical resistance enables longer pad lifespans, even when printing over sharp edges of the printed part.
no swelling – swelling on the pad surface from solvents, ink and repeated pad to part compressions are eliminated.
user friendly – STARX pads require only a few seconds to be activated by briefly cleaning the surface of the pad with thinner.
These pads should only be stored shaded from direct sunlight and not in contact with other objects.



Teca-Print AG

Postfach
Bohlstrasse 17
CH-8240 Thayngen

Tel. +41 (0)52 645 2000
Tel. +41 (0)52 FON TECA
Fax +41 (0)52 645 2102
info@teca-print.ch
teca-print.com

E-706 100 148/11.05